HEATER & AIR CONDITIONER

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PRECAUTIONS

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER" used along with a seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. The SRS system composition which is available to INFINITI I30 is as follows:

• For a frontal collision

The Supplemental Restraint System consists of driver air bag module (located in the center of the steering wheel), front passenger air bag module (located on the instrument panel on passenger side), seat belt pre-tensioners, a diagnosis sensor unit, warning lamp, wiring harness and spiral cable.

• For a side collision

The Supplemental Restraint System consists of front side air bag module (located in the outer side of front seat), satellite sensor, diagnosis sensor unit (one of components of air bags for a frontal collision), wiring harness, warning lamp (one of components of air bags for a frontal collision).

Information necessary to service the system safely is included in the **RS section** of this Service Manual.

WARNING:

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision which would result in air bag inflation, all maintenance should be performed by an authorized INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by intentional activation of the system. For removal of Spiral Cable and Air Bag Module, see the RS section.
- Do not use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. Spiral cable and wiring harnesses covered with yellow insulation tape either just before the harness connectors or for the complete harness are related to the SRS.

Precautions for Working with HFC-134a (R-134a)

WARNING:

- CFC-12 (R-12) refrigerant and HFC-134a (R-134a) refrigerant are not compatible. If the refrigerants are mixed and compressor failure is likely to occur, refer to "CONTAMINATED REFRIGERANT" below. To determine the purity of HFC-134a (R-134a) in the vehicle and recovery tank, use Refrigerant Recovery/Recycling Recharging equipment (ACR4) (J-39500-INF) and Refrigerant Identifier.
- Use only specified lubricant for the HFC-134a (R-134a) A/C system and HFC-134a (R-134a) components. If lubricant other than that specified is used, compressor failure is likely to occur.
- The specified HFC-134a (R-134a) lubricant rapidly absorbs moisture from the atmosphere. The following handling precautions must be observed:
- a) When removing refrigerant components from a vehicle, immediately cap (seal) the component to minimize the entry of moisture from the atmosphere.
- b) When installing refrigerant components to a vehicle, do not remove the caps (unseal) until just before connecting the components. Connect all refrigerant loop components as quickly as possible to minimize the entry of moisture into system.
- c) Only use the specified lubricant from a sealed container. Immediately reseal containers of lubricant. Without proper sealing, lubricant will become moisture saturated and should not be used.
- d) Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove R-134a from the A/C system, using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment), or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.
- e) Do not allow lubricant (Nissan A/C System Oil Type S) to come in contact with styrofoam parts. Damage may result.

CONTAMINATED REFRIGERANT

If a refrigerant other than pure R-134a is identified in a vehicle, your options are:

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- Explain to the customer that environmental regulations prohibit the release of contaminated refrigerant into the atmosphere.
- Explain that recovery of the contaminated refrigerant could damage your service equipment and refrigerant supply.



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PRECAUTIONS

Precautions for Working with HFC-134a (R-134a) (Cont'd)

- Suggest the customer return the vehicle to the location of previous service where the contamination may have occurred.
- If you choose to perform the repair, recover the refrigerant using only **dedicated equipment and con**tainers. Do not recover contaminated refrigerant into your existing service equipment. If your facility does not have dedicated recovery equipment, you may contact a local refrigerant product retailer for available service. This refrigerant must be disposed of in accordance with all federal and local regulations. In addition, replacement of all refrigerant system components on the vehicle is recommended.
- If the vehicle is within the warranty period, the air conditioner warranty is void. Please contact Nissan Customer Affairs for further assistance.

General Refrigerant Precautions

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WARNING:

- Do not release refrigerant into the air. Use approved recovery/recycling equipment to capture the LC refrigerant every time an air conditioning system is discharged.
- Always wear eye and hand protection (goggles and gloves) when working with any refrigerant or air conditioning system.
- Do not store or heat refrigerant containers above 52°C (125°F).
- Do not heat a refrigerant container with an open flame; if container warming is required, place the bottom of the container in a warm pail of water.
- Do not intentionally drop, puncture, or incinerate refrigerant containers.
- Keep refrigerant away from open flames: poisonous gas will be produced if refrigerant burns.
- Refrigerant will displace oxygen, therefore be certain to work in well ventilated areas to prevent suffocation.
- Do not pressure test or leak test HFC-134a (R-134a) service equipment and/or vehicle air conditioning systems with compressed air during repair. Some mixtures of air and R-134a have been shown to be combustible at elevated pressures. These mixtures, if ignited, may cause injury or property damage. Additional health and safety information may be obtained from refrigerant manufacturers.

Precautions for Refrigerant Connection

A new type refrigerant connection has been introduced to all refrigerant lines except the following location.

Expansion valve to cooling unit

FEATURES OF NEW TYPE REFRIGERANT CONNECTION

- The O-ring has been relocated. It has also been provided with a groove for proper installation. This eliminates the chance of the O-ring being caught in, or damaged by, the mating part. The sealing direction of the O-ring is now set vertically in relation to the contacting surface of the mating part to improve sealing characteristics.
- The reaction force of the O-ring will not occur in the direction that causes the joint to pull out, thereby facilitating piping connections.

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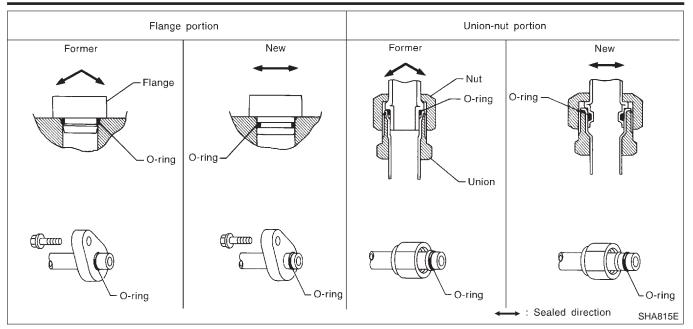
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PRECAUTIONS

Precautions for Refrigerant Connection (Cont'd)

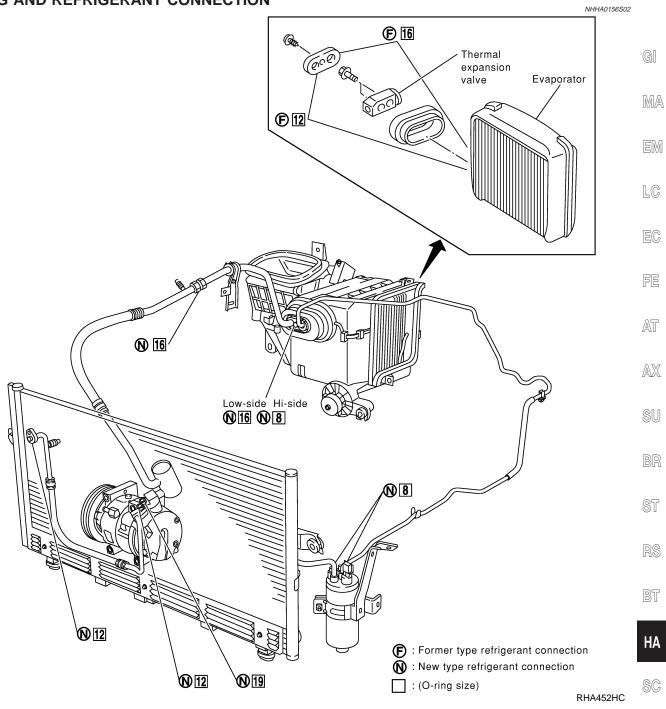




PRECAUTIONS

Precautions for Refrigerant Connection (Cont'd)

O-RING AND REFRIGERANT CONNECTION



CAUTION:

EL The new and former refrigerant connections use different O-ring configurations. Do not confuse O-rings since they are not interchangeable. If a wrong O-ring is installed, refrigerant will leak at, or around, the connection. IDX



O-Ring Part Numbers and Specifications

	Connec- tion type	O-ring size	Part number	D mm (in)	W mm (in)
	New	8	92471 N8210	6.8 (0.268)	1.85 (0.0728)
	Former	0	92470 N8200	6.07 (0.2390)	1.78 (0.0701)
	New	12	92472 N8210	10.9 (0.429)	2.43 (0.0957)
	Former	12	92475 71L00	11.0 (0.433)	2.4 (0.094)
	New	16	92473 N8210	13.6 (0.535)	2.43 (0.0957)
	Former	10	92475 72L00	14.3 (0.563)	2.3 (0.0906)
I → → → → → → → → → → → → → → → → → → →	New	19	92474 N8210	16.5 (0.650)	2.43 (0.0957)
	Former	19	92477 N8200	17.12 (0.6740)	1.78 (0.0701)

WARNING:

Make sure all refrigerant is discharged into the recycling equipment and the pressure in the system is less than atmospheric pressure. Then gradually loosen the discharge side hose fitting and remove it.

CAUTION:

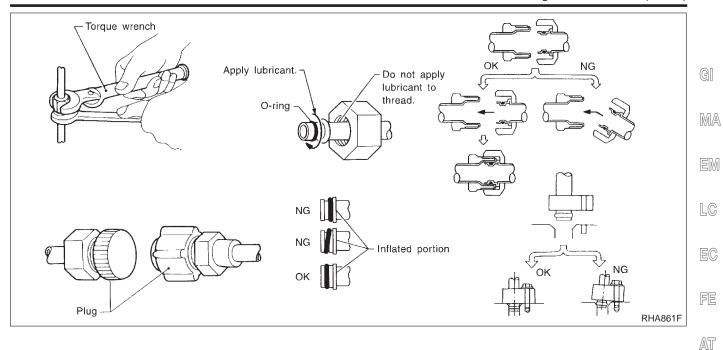
When replacing or cleaning refrigerant cycle components, observe the following.

- When the compressor is removed, store it in the same position as it is when mounted on the car. Failure to do so will cause lubricant to enter the low pressure chamber.
- When connecting tubes, always use a torque wrench and a back-up wrench.
- After disconnecting tubes, immediately plug all openings to prevent entry of dirt and moisture.
- When installing an air conditioner in the vehicle, connect the pipes as the final stage of the operation. Do not remove the seal caps of pipes and other components until just before required for connection.
- Allow components stored in cool areas to warm to working area temperature before removing seal caps. This prevents condensation from forming inside A/C components.
- Thoroughly remove moisture from the refrigeration system before charging the refrigerant.
- Always replace used O-rings.
- When connecting tube, apply lubricant to circle of the O-rings shown in illustration. Be careful not to apply lubricant to threaded portion.
 Lubricant name: Nissan A/C System Oil Type S Part number: KLH00-PAGS0
- O-ring must be closely attached to dented portion of tube.
- When replacing the O-ring, be careful not to damage O-ring and tube.
- Connect tube until you hear it click, then tighten the nut or bolt by hand until snug. Make sure that the O-ring is installed to tube correctly.
- After connecting line, conduct leak test and make sure that there is no leakage from connections. When the gas leaking point is found, disconnect that line and replace the O-ring. Then tighten connections of seal seat to the specified torque.



PRECAUTIONS

Precautions for Refrigerant Connection (Cont'd)



Precautions for Servicing Compressor

- Plug all openings to prevent moisture and foreign matter from entering.
- When the compressor is removed, store it in the same position as it is when mounted on the car.
- When replacing or repairing compressor, follow "Maintenance of Lubricant Quantity in Compressor" exactly. Refer to HA-109.
- Keep friction surfaces between clutch and pulley clean. If the surface is contaminated, with lubricant, wipe it off by using a clean waste cloth moistened with thinner.
- After compressor service operation, turn the compressor shaft by hand more than five turns in both directions. This will equally distribute lubricant inside the compressor. After the compressor is installed, let the engine idle and operate the compressor for one hour.
- After replacing the compressor magnet clutch, apply voltage to the new one and check for normal
 operation.

Precautions for Service Equipment RECOVERY/RECYCLING EQUIPMENT

Be certain to follow the manufacturers instructions for machine operation and machine maintenance. Never introduce any refrigerant other than that specified into the machine.

ELECTRONIC LEAK DETECTOR

Be certain to follow the manufacturer's instructions for tester operation and tester maintenance.

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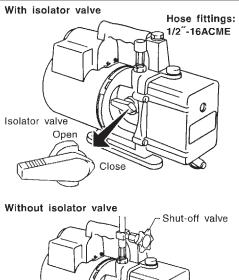
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Precautions for Service Equipment (Cont'd)

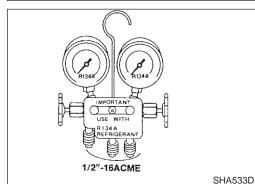






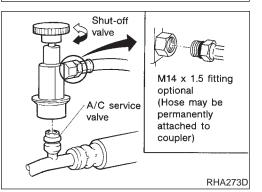
RHA270DA

RHA272D



Hose fittings to manifold gauge or recovery/recycling equipment; 1/2"-16ACME SAE J2196/R134a Black stripe (Hose may be permanently attached

to coupler)



VACUUM PUMP

The lubricant contained inside the vacuum pump is not compatible with the specified lubricant for HFC-134a (R-134a) A/C systems. The vent side of the vacuum pump is exposed to atmospheric pressure. So the vacuum pump lubricant may migrate out of the pump into the service hose. This is possible when the pump is switched off after evacuation (vacuuming) and hose is connected to it.

To prevent this migration, use a manual valve placed near the hose-to-pump connection, as follows.

- Usually vacuum pumps have a manual isolator valve as part of the pump. Close this valve to isolate the service hose from the pump.
- For pumps without an isolator, use a hose equipped with a manual shut-off valve near the pump end. Close the valve to isolate the hose from the pump.
- If the hose has an automatic shut off valve, disconnect the hose from the pump. As long as the hose is connected, the valve is open and lubricating oil may migrate.

Some one-way valves open when vacuum is applied and close under a no vacuum condition. Such valves may restrict the pump's ability to pull a deep vacuum and are not recommended.

MANIFOLD GAUGE SET

Be certain that the gauge face indicates R-134a or 134a. Be sure the gauge set has 1/2"-16 ACME threaded connections for service hoses. Confirm the set has been used only with refrigerant HFC-134a (R-134a) and specified lubricants.

SERVICE HOSES

Be certain that the service hoses display the markings described (colored hose with black stripe). All hoses must include positive shut off devices (either manual or automatic) near the end of the hoses opposite the manifold gauge.

SERVICE COUPLERS

Never attempt to connect HFC-134a (R-134a) service couplers to an CFC-12 (R-12) A/C system. The HFC-134a (R-134a) couplers will not properly connect to the CFC-12 (R-12) system. However, if an improper connection is attempted, discharging and contamination may occur.

Shut-off valve rotation	A/C service valve
Clockwise	Open
Counterclockwise	Close



PRECAUTIONS

Precautions for Service Equipment (Cont'd)

Refrigerant container (HFC-134a)
Hose fittings: 1/2"-16ACME
To manifold gauge
Weight scale RHA274D

REFRIGERANT WEIGHT SCALE

Verify that no refrigerant other than HFC-134a (R-134a) and specified lubricants have been used with the scale. If the scale controls refrigerant flow electronically, the hose fitting must be 1/2"-16 ACME.

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CALIBRATING ACR4 WEIGHT SCALE Calibrate the scale every three months. To calibrate the weight scale on the ACR4 (J-39500-INF): 1. Press Shift/Reset and Enter at the same time. 2. Press 8787. "A1" will be displayed.

- 3. Remove all weight from the scale.
- 4. Press 0, then press Enter. "0.00" will be displayed and change to "A2".
- Place a known weight (dumbbell or similar weight), between AT 4.5 and 8.6 kg (10 and 19 lb) on the center of the weight scale.
- 6. Enter the known weight using four digits. (Example 10 lbs = 10.00, 10.5 lbs = 10.50)
- 7. Press **Enter** the display returns to the vacuum mode.
- 8. Press Shift/Reset and Enter at the same time.
- 9. Press **6** the known weight on the scale is displayed.
- 10. Remove the known weight from the scale. "0.00" will be displayed.
- 11. Press **Shift/Reset** to return the ACR4 to the program mode.

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CHARGING CYLINDER

Using a charging cylinder is not recommended. Refrigerant may be vented into air from cylinder's top valve when filling the cylinder with refrigerant. Also, the accuracy of the cylinder is generally less than that of an electronic scale or of quality recycle/recharge equipment.

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Wiring Diagrams and Trouble Diagnosis

When you read wiring diagrams, refer to the following:

- GI-11, "HOW TO READ WIRING DIAGRAMS"
- EL-11, "Wiring Diagram POWER —"

When you perform trouble diagnosis, refer to the following:

- GI-35, "HOW TO FOLLOW TEST GROUP IN TROUBLE DIAG-NOSIS"
- GI-25, "HOW TO PERFORM EFFICIENT DIAGNOSIS FOR AN ELECTRICAL INCIDENT"

Special Service Tools

Special Service Tools

The actual shapes of Kent-Moore tools may differ from those of special service tools illustrated here.

Tool number (Kent-Moore No.) Tool name	Description	
KV99106100 (J-41260) Clutch disc wrench		Removing center bolt
	NT232	
	When replacing the magnet clutch in the above compressor, use a clutch disc wrench with the pin side on the clutch disc to remove it.	
KV99232340	NT378	Removing clutch disc
(J-38874) or KV992T0001 (—) Clutch disc puller		
	NT376	
KV99106200 (J-41261) Pulley installer		Installing pulley
	NT235	



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HFC-134a (R-134a) Service Tools and Equipment

HFC-134a (R-134a) Service Tools and Equipment

Never mix HFC-134a refrigerant and/or its specified lubricant with CFC-12 (R-12) refrigerant and/or its lubricant.

Separate and non-interchangeable service equipment must be used for handling each type of refrigerant/ lubricant.

Refrigerant container fittings, service hose fittings and service equipment fittings (equipment which handles MA refrigerant and/or lubricant) are different between CFC-12 (R-12) and HFC-134a (R-134a). This is to avoid mixed use of the refrigerants/lubricant.

Adapters that convert one size fitting to another must never be used: refrigerant/lubricant contamination will EM occur and compressor failure will result.

Tool number (Kent-Moore No.) Tool name	Description		LC
HFC-134a (R-134a) refrigerant		Container color: Light blue Container marking: HFC-134a (R-134a) Fitting size: Thread size • Large container 1/2"-16 ACME	EC FE
	NT196		AT
KLH00-PAGS0 () Nissan A/C System Oil Type S		Type: Poly alkylene glycol oil (PAG), type S Application: HFC-134a (R-134a) swash plate (pis- ton) compressors (Nissan only) Lubricity: 40 mℓ (1.4 US fl oz, 1.4 lmp fl oz)	- AX
	NT197		SU
(J-39500-INF) Recovery/Recycling Recharging equipment		Function: Refrigerant Recovery and Recycling and Recharging	- BR
(ACR4)			ST RS
			NO
(J-41995)	NT195	Power supply:	- BT
Electrical leak detector		 DC 12V (Cigarette lighter) 	
			HA
			SC
			EL
	AHA281A		IDX



Tool number (Kent-Moore No.) Tool name	Description	
(J-39183) Manifold gauge set (with hoses and cou- plers)		Identification: • The gauge fa Fitting size: Thr • 1/2"-16 ACM
	NT199	

HFC-134a (R-134a) Service Tools and Equipment (Cont'd)

(Kent-Moore No.) Tool name	Description	
(J-39183) Manifold gauge set (with hoses and cou- plers)		Identification: • The gauge face indicates R-134a. Fitting size: Thread size • 1/2"-16 ACME
Service hoses • High side hose (J-39501-72) • Low side hose (J-39502-72) • Utility hose (J-39476-72)	NT199	 Hose color: Low hose: Blue with black stripe High hose: Red with black stripe Utility hose: Yellow with black stripe or green with black stripe Hose fitting to gauge: 1/2"-16 ACME
 Service couplers High side coupler (J-39500-20) Low side coupler (J-39500-24) 	NT202	 Hose fitting to service hose: M14 x 1.5 fitting is optional or permanently attached.
(J-39650) Refrigerant weight scale	NT200	For measuring of refrigerant Fitting size: Thread size • 1/2"-16 ACME
(J-39649) Vacuum pump (Including the isolator valve)	NT200	Capacity: • Air displacement: 4 CFM • Micron rating: 20 microns • Oil capacity: 482 g (17 oz) Fitting size: Thread size • 1/2"-16 ACME



HFC-134a (R-134a) Service Tools and Equipment (Cont'd)

COMMERCIAL SERVICE TOOL

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Tool name	Description		
Refrigerant identifier equipment	Pena	For checking refrigerant purity and for system con- tamination	G]
			MA
			EM
			LC
			EC

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Refrigeration System

REFRIGERATION CYCLE

Refrigerant Flow

The refrigerant flows in the standard pattern, that is, through the compressor, the condenser, the liquid tank, through the evaporator, and back to the compressor. The refrigerant evaporation through the evaporator coil is controlled by an externally equalized expansion valve, located inside the evaporator case.

Freeze Protection

Under normal operating conditions, when the A/C is switched on, the compressor runs continuously, and the evaporator pressure, and therefore, temperature is controlled by the V-6 variable displacement compressor to prevent freeze up.

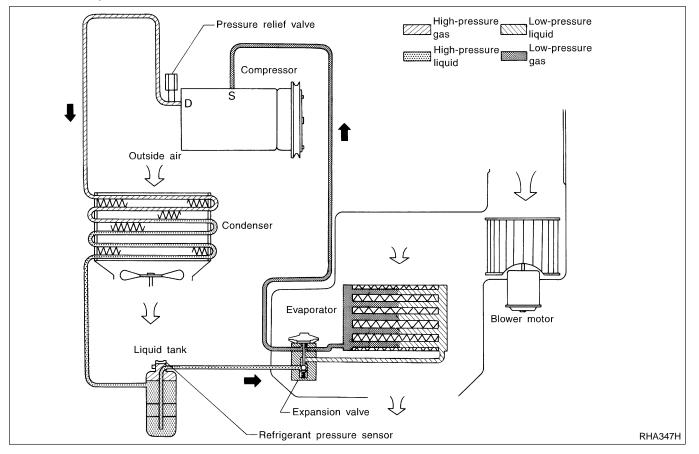
Refrigerant System Protection

Refrigerant Pressure Sensor

The refrigerant system is protected against excessively high or low pressures by the refrigerant pressure sensor, located on the liquid tank. If the system pressure rises above, or falls below the specifications, the refrigerant pressure sensor detects the pressure inside the refrigerant line and sends the voltage signal to the ECM. ECM makes the A/C relay go OFF and stops the compressor when pressure on the high pressure side detected by refrigerant pressure sensor is over about 2,746 kPa (28 kg/cm², 398 psi) or below about 177 kPa (1.8 kg/cm², 26 psi).

Pressure Relief Valve

The refrigerant system is also protected by a pressure relief valve, located in the rear head of the compressor. When the pressure of refrigerant in the system increases to an abnormal level [more than 3,727 kPa (38 kg/cm², 540 psi)], the release port on the pressure relief valve automatically opens and releases refrigerant into the atmosphere.



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V-6 Variable Displacement Compressor

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	V-6 Variable Displacement Compressor	
GE	ENERAL INFORMATION	
1.	The V-6 variable compressor differs from previous units. The vent temperatures of the V-6 variable compress do not drop too far below 5°C (41°F) when:	GI
•	evaporator intake air temperature is less than 20°C (68°F)	
٠	engine is running at speeds less than 1,500 rpm.	MA
	This is because the V-6 compressor provides a means of "capacity" control.	0.000-0
2.	The V-6 variable compressor provides refrigerant control under varying conditions. During cold winters, it may not produce high refrigerant pressure discharge (compared to previous units) when used with air conditioning systems.	EM
3.	A "clanking" sound may occasionally be heard during refrigerant charge. The sound indicates that the tilt angle of the swash plate has changed and is not a problem.	LC
4.	For air conditioning systems with the V-6 compressor, the clutch remains engaged unless: the system main switch, fan switch or ignition switch is turned OFF. When ambient (outside) temperatures are low or when the amount of refrigerant is insufficient, the clutch is disengaged to protect the compressor.	EC
5.	A constant range of suction pressure is maintained when engine speed is greater than a certain value. It normally ranges from 147 to 177 kPa (1.5 to 1.8 kg/cm ² , 21 to 26 psi) under varying conditions. In previous compressors, however, suction pressure was reduced with increases in engine speed.	FL
		AT
		AX
		SU
		BR
		ST
		RS
		BT
		HA
		SC

- EL
- IDX

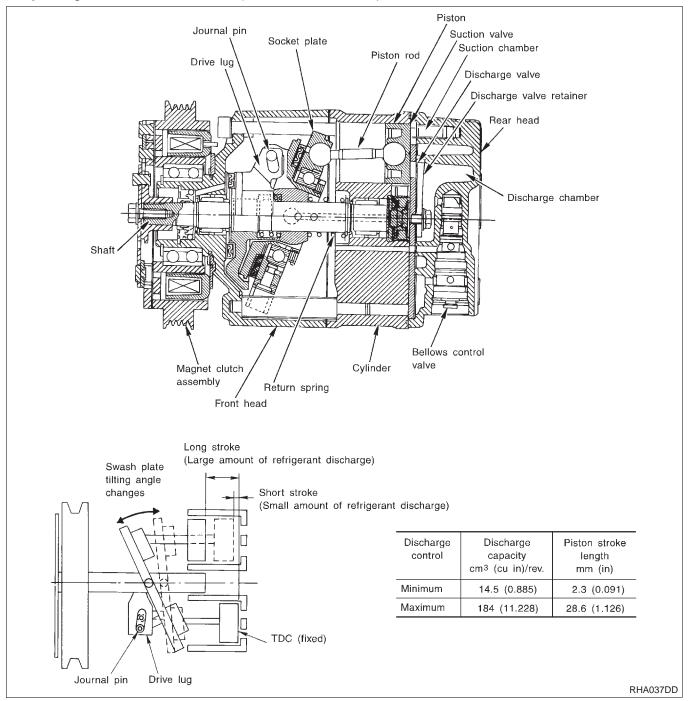


General

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The variable compressor is basically a swash plate type that changes piston stroke in response to the required cooling capacity.

The tilt of the swash plate allows the piston's stroke to change so that refrigerant discharge can be continuously changed from 14.5 to 184 cm³ (0.885 to 11.228 cu in).





Operation	
1. Operation Control Valve	
Operation control valve is located in the suction port (low-pressure) side, and opens or closes in response to changes in refrigerant suction pressure. Operation of the valve controls the internal pressure of the crankcase. The angle of the swash plate is controlled between the crankcase's internal pressure and the piston cylinder pressure.	GI MA
2. Maximum Cooling	
Refrigerant pressure on the low-pressure side increases with an increase in heat loads. When this occurs, the control valve's bellows compress to open the low-pressure side valve and close the high-pressure side valve.	EM
 This causes the following pressure changes: the crankcase's internal pressure to equal the pressure on the low-pressure side; the cylinder's internal pressure to be greater than the crankcase's internal pressure. 	LC
Under this condition, the swash plate is set to the maximum stroke position.	EC
AP THE REAL PROPERTY AND A DECEMBER OF THE PROPERTY AND A DECE	FE
Discharge port	AT
	AX
Crankcase Cylinder pressure Crankcase	SU
Suction port Low-pressure valve: Open	BR
Forces needed to increase stroke	ST
Valve position for lowering crankcase pressure RHA473C	RS

BT

HA

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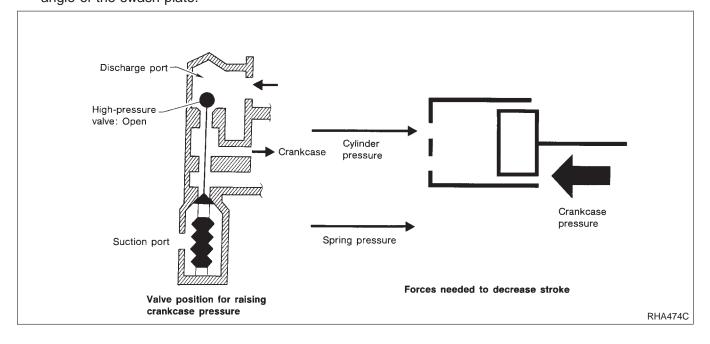
IDX



3. Capacity Control

- Refrigerant pressure on suction side is low during high speed driving or when ambient or interior temperature is low.
- The bellows expands when refrigerant pressure on the suction pressure side drops below approximately 177 kPa (1.8 kg/cm², 26 psi).
 Since suction pressure is low, it makes the suction port close and the discharge port open. Thus, crank-case pressure becomes high as high pressure enters the crankcase.
- The force acts around the journal pin near the swash plate, and is generated by the pressure difference before and behind the piston. The drive lug and journal pin are located where the piston generates the highest pressure. Piston pressure is between suction pressure Ps and discharge pressure Pd, which is near suction pressure Ps. If crankcase pressure Pc rises due to capacity control, the force around the journal pin makes the swash plate angle decrease and also the piston stroke decrease. In other words, crankcase pressure increase triggers pressure difference between the piston and the crankcase. The pressure difference changes the

angle of the swash plate.



IACV-AAC CONTROL SYSTEM

Operation

When the air conditioner is OFF, the ECM detects the load applied to the engine, and controls the IACV-AAC valve to adjust the engine idling speed to the appropriate rpm by supplying additional air from the IACV-AAC valve.

DESCRIPTION

When the air conditioner is ON (A/C relay is ON), refrigerant-pressure sensor converts refrigeration-pressure on the high pressure side into the voltage value, which is output to ECM which protects refrigeration cycle and control idle speed by the output voltage data, and additional air is supplied to the engine. If the appropriate engine speed is not reached, the IACV-AAC valve supplies the additional air required to increase the engine rpm.

LC

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ST

BT

AX

HA SC

EL

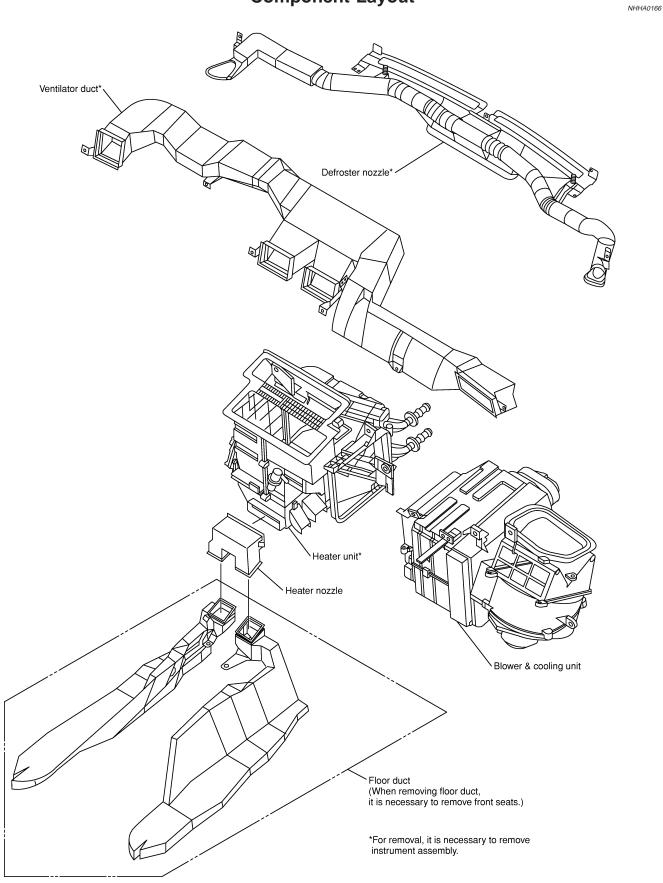
1DX



GI

=NHHA0165

Component Layout

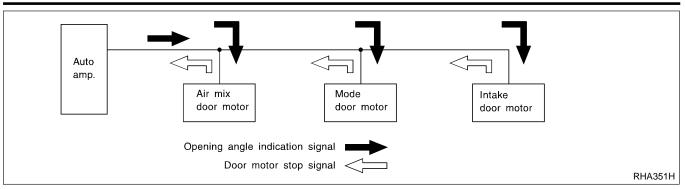


Introduction NHHA0167 AIR CONDITIONER LAN SYSTEM OVERVIEW CONTROL SYSTEM NHHA0167S01 The LAN system consists of auto amp., air mix door motor, mode door motor and intake door motor. A configuration of these components is shown in the diagram below. GI MA Auto amp Air mix door motor, mode door motor and intake door motor M LCU LCU (Local (Local Communication Control Control interphase Unit) Unit) PBB LC RHA439GC Features NHHA0168 FE SYSTEM CONSTRUCTION (LAN) NHHA0168S01 A small network is constructed between the auto amplifier, air mix door motor, mode door motor and intake door motor. The auto amplifier and motors are connected by data transmission lines and motor power supply AT lines. The LAN network is built through the ground circuits of the three motors. Addresses, motor opening angle signals, motor stop signals and error checking messages are all transmitted through the data transmission lines connecting the auto amplifier and three motors. AX The following functions are contained in LCUs built into the air mix door motor, intake door motor and the mode door motor. Address • Motor opening angle signals Data transmission Motor stop and drive decision Opening angle sensor (PBR function) ST Comparison Decision (Auto amplifier indicated value and motor opening angle comparison) Power supply line Communication line BT Auto amp. Mode Intake HA Air mix door motor door motor door motor = = + RHA350H EL Operation The auto amplifier receives data from each of the sensors. The amplifier sends air mix door, mode door and

intake door opening angle data to the air mix door motor LCU, mode door LCU and intake door motor LCU. The air mix door motor, mode door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD, FRESH/RECIRCULATION or DEFROST/VENT operation is selected. The new selection data is returned to the auto amplifier.

Introductior

Features (Cont'd)



Transmission Data and Transmission Order

Amplifier data is transmitted consecutively to each of the door motors following the form shown in figure below. Start: Initial compulsory signal sent to each of the door motors.

Address: Data sent from the auto amplifier is selected according to data-based decisions made by the air mix door motor, intake door motor and mode door motor.

If the addresses are identical, the opening angle data and error check signals are received by the door motor LCUs. The LCUs then make the appropriate error decision. If the opening angle data is normal, door control begins.

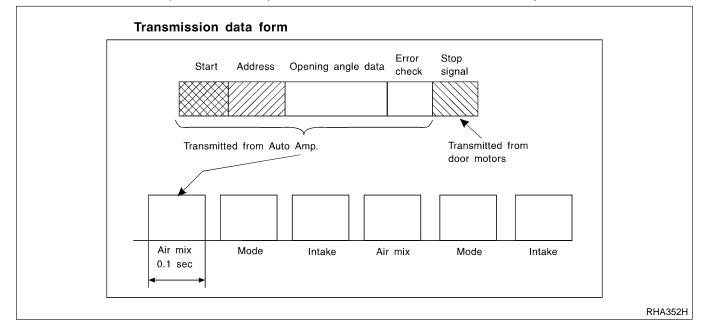
If an error exists, the received data is rejected and corrected data received. Finally, door control is based upon the corrected opening angle data.

Opening angle: Data that shows the indicated door opening angle of each door motor.

Error check: Procedure by which sent and received data is checked for errors. Error data is then compiled. The error check prevents corrupted data from being used by the air mix door motor, mode door motor and intake door motor. Error data can be related to the following problems.

- Abnormal electrical frequency
- Poor electrical connections
- Signal leakage from transmission lines
- Signal level fluctuation

Stop signal: At the end of each transmission, a stop operation, in-operation, or internal problem message is delivered to the auto amplifier. This completes one data transmission and control cycle.



Air Mix Door Control (Automatic Temperature Control)

The air mix door is automatically controlled so that in-vehicle temperature is maintained at a predetermined value by: The temperature setting, ambient temperature, in-vehicle temperature and amount of sunload.

HA-23

Fan Speed Control

NHHA0168S0104 Blower speed is automatically controlled based on temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload and air mix door position. With FAN switch set to "AUTO", the blower motor starts to gradually increase air flow volume.

GI When engine coolant temperature is low, the blower motor operation is delayed to prevent cool air from flowing.

Intake Door Control

NHHA0168S0105 The intake doors are automatically controlled based on temperature setting, ambient temperature, in-vehicle temperature, intake temperature, amount of sunload, air mix door position and ON-OFF operation of the compressor.

Outlet Door Control

NHHA0168S0106 LC The outlet door is automatically controlled by: The temperature setting, ambient temperature, in-vehicle temperature, intake temperature and amount of sunload.

Magnet Clutch Control

NHHA0168S0107 The ECM controls compressor operation using input signals from the throttle position sensor, refrigerant pressure sensor and auto amplifier. FE

Self-diagnostic System

NHHA0168S0108 The self-diagnostic system is built into the auto amplifier (LCU) to quickly locate the cause of problems.

AT

MA

Features (Cont'd

AX

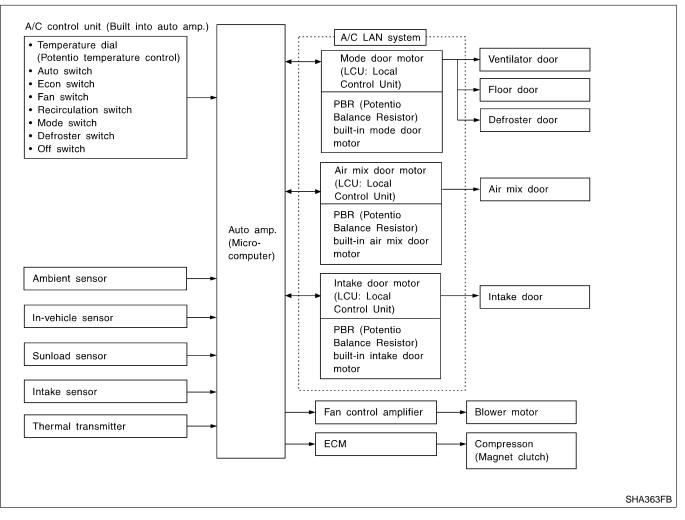
HA

SC

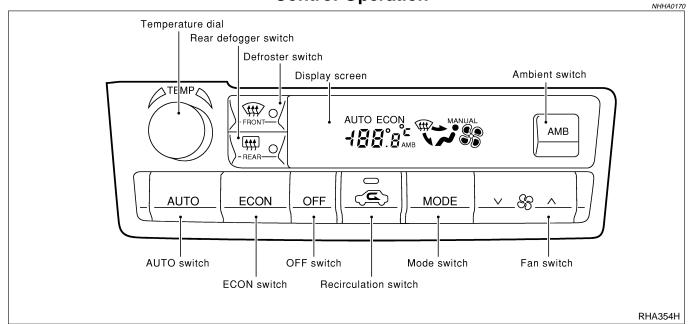


Overview of Control System

The control system consists of input sensors, switches, the automatic amplifier (microcomputer) and outputs. The relationship of these components is shown in the diagram below:



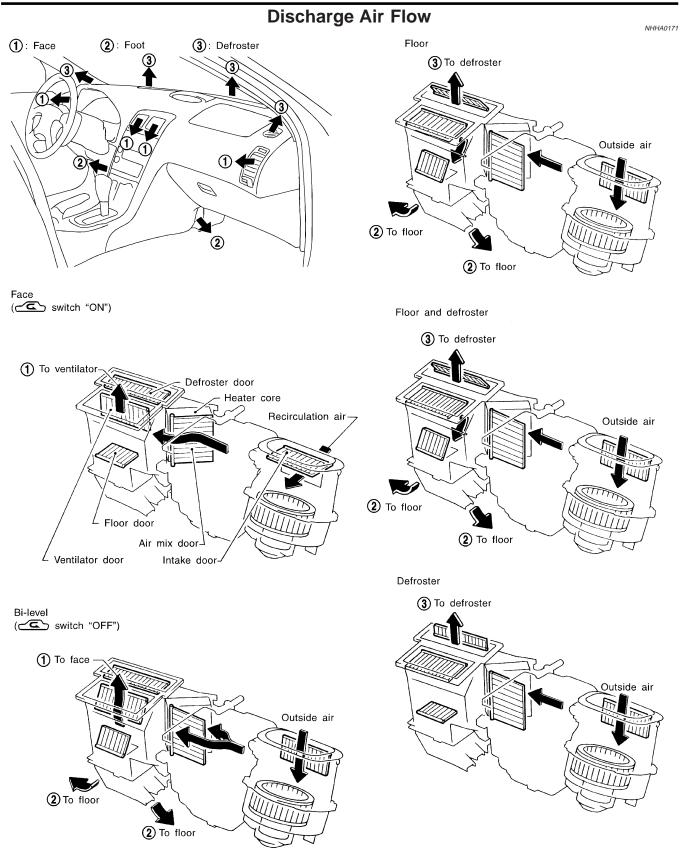
Control Operation



Control Operation (Cont'd)

DISPLAY SCREEN	70004
Displays the operational status of the system.	70501
AUTO SWITCH	170602
The compressor, intake doors, air mix door, outlet doors, and blower speed are automatically controlled that the in-vehicle temperature will reach, and be maintained at the set temperature selected by the opera	so 💷
ECON SWITCH	MA
By pressing the ECON switch, the display should indicate ECON and the compressor always turns OFF. V the compressor OFF, the system will not remove heat (cool) or de-humidify. The system will maintain the vehicle temperature at the set temperature when the set temperature is above the ambient (outside) temper ture. The system will set the intake doors to the outside air position.	vith in-
TEMPERATURE DIAL (POTENTIO TEMPERATURE CONTROL) NHHAD Increases or decreases the set temperature. NHHAD	170504 LC
OFF SWITCH	170505 EC
The compressor and blower are OFF, the intake doors are set to the outside air position, and the air ou doors are set to the foot (80% foot and 20% defrost) position.	itlet
FAN SWITCH	FE
Manual control of the blower speed. Four speeds are available for manual control (as shown on the disp screen):	play AT
Iow 🖑 , medium Iow 🛠 , medium high 🛠 , high 🛠	
RECIRCULATION (REC) SWITCH OFF position: Outside air is drawn into the passenger compartment. ON position: Interior air is recirculated inside the vehicle.	170507 AX
DEFROSTER (DEF) SWITCH	SU
Positions the air outlet doors to the defrost position. Also positions the intake doors to the outside air positi	70508 ON.
MODE SWITCH	BR
Controls the air discharge outlets.	70S09
REAR WINDOW DEFOGGER SWITCH	ST
When illumination is ON, rear window is defogged.	70510
	RS
	BT
	HA
	SC
	EL
	IDX

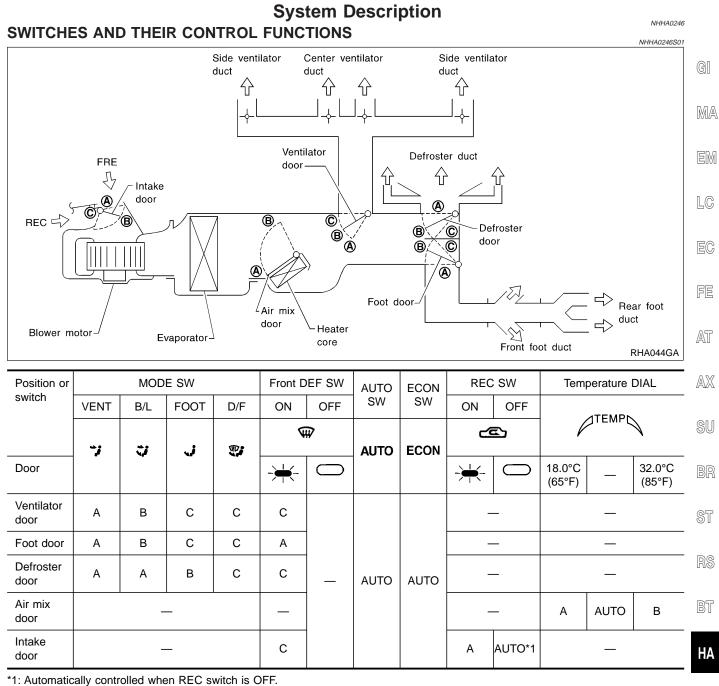




RHA355H

System Description

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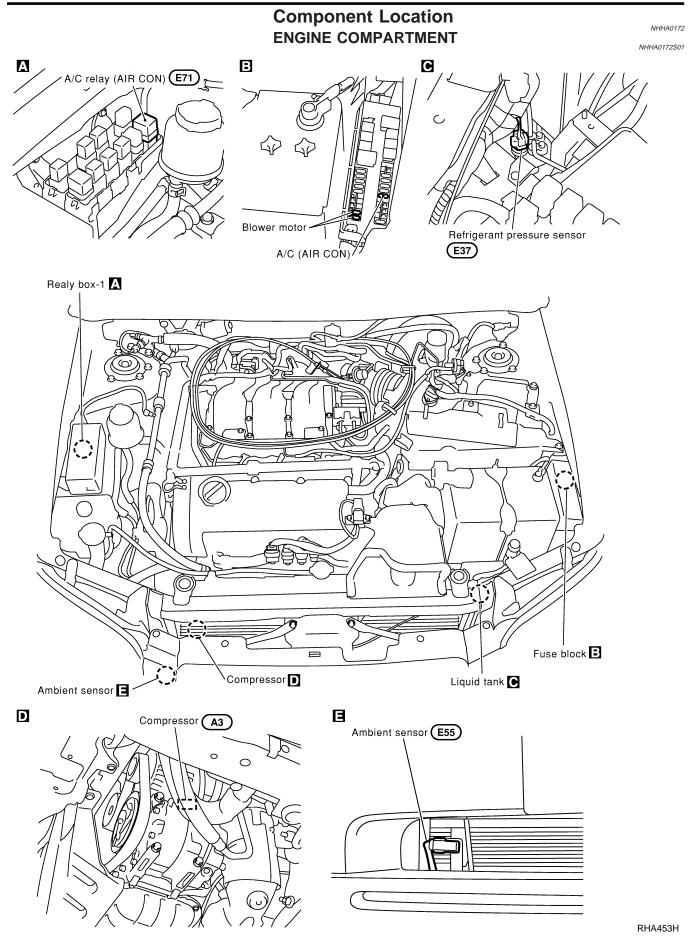


SC

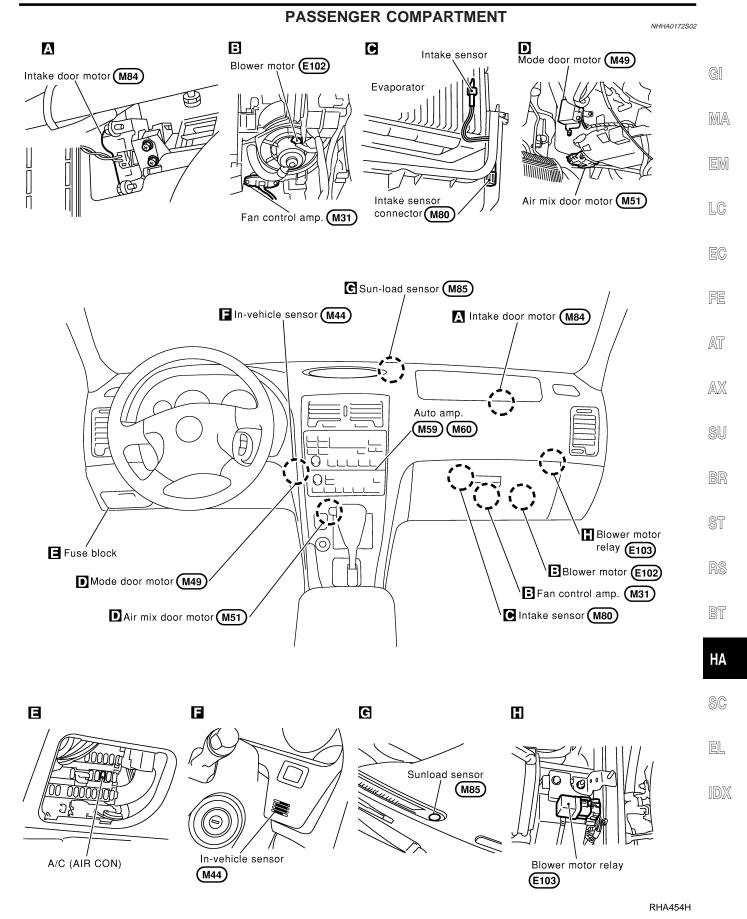
EL

IDX





€XIT

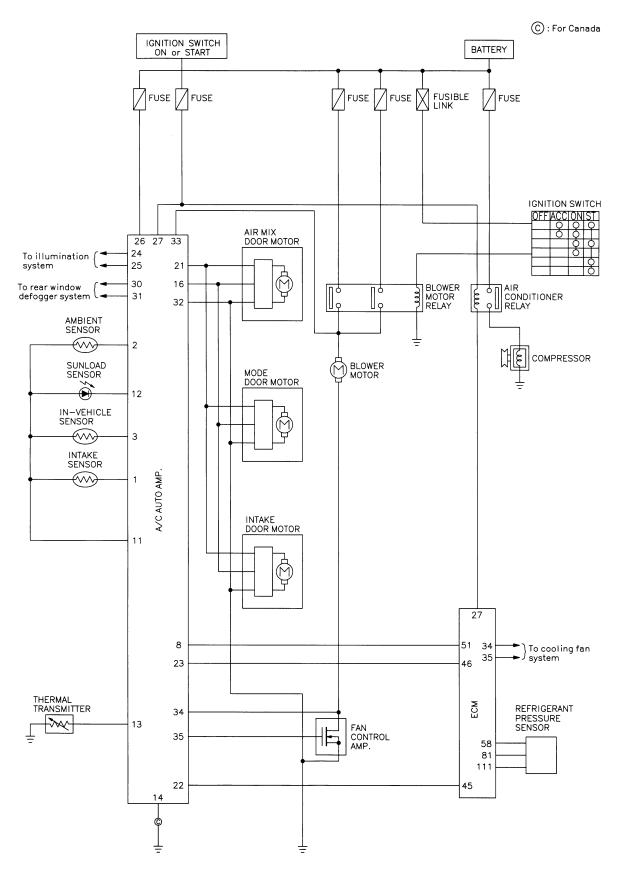


HA-29



Circuit Diagram

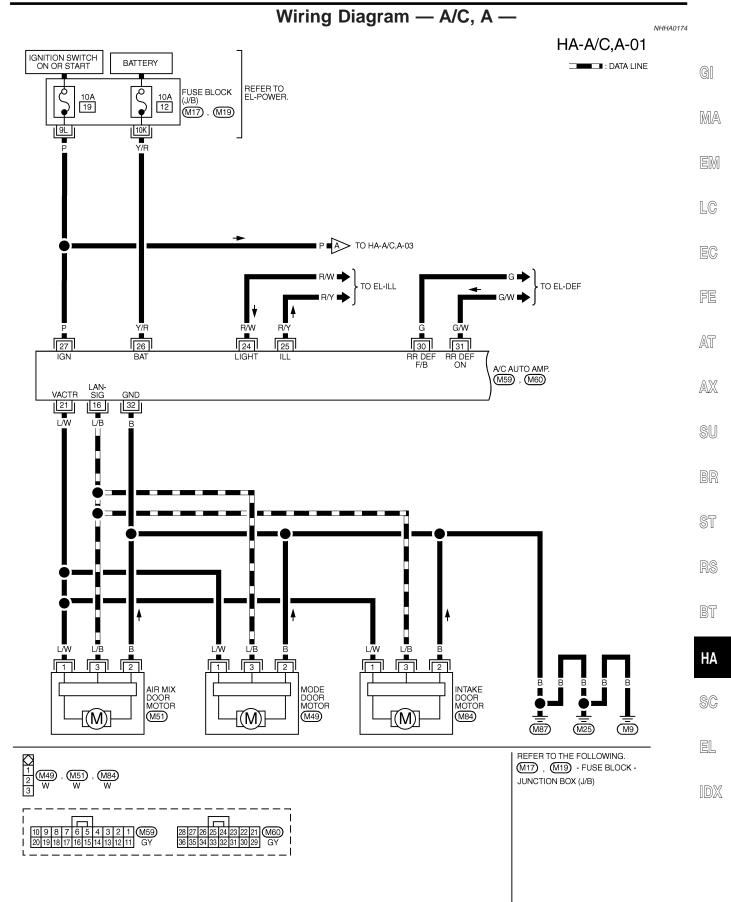
NHHA0173



MHA914A

Wiring Diagram — A/C, A -

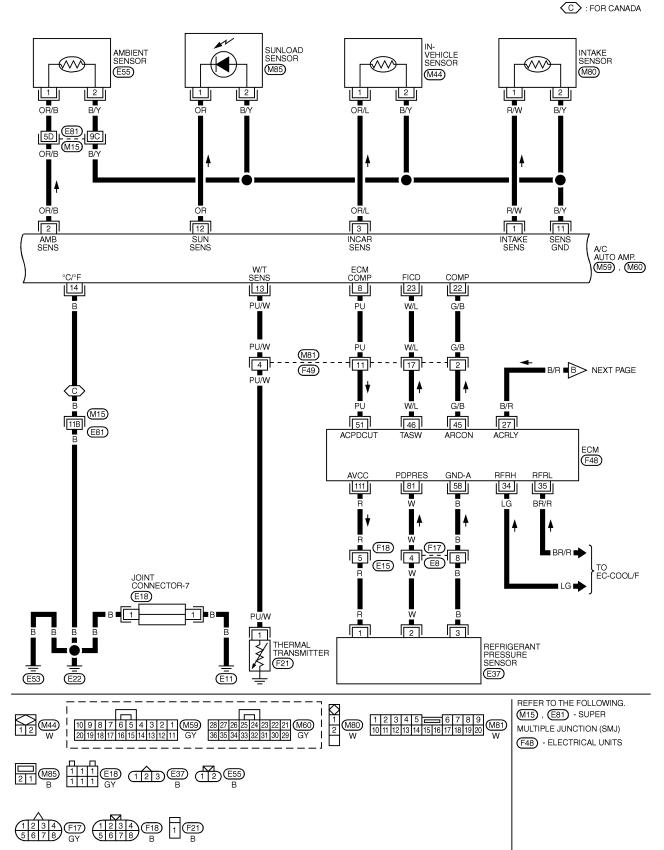
EXIT



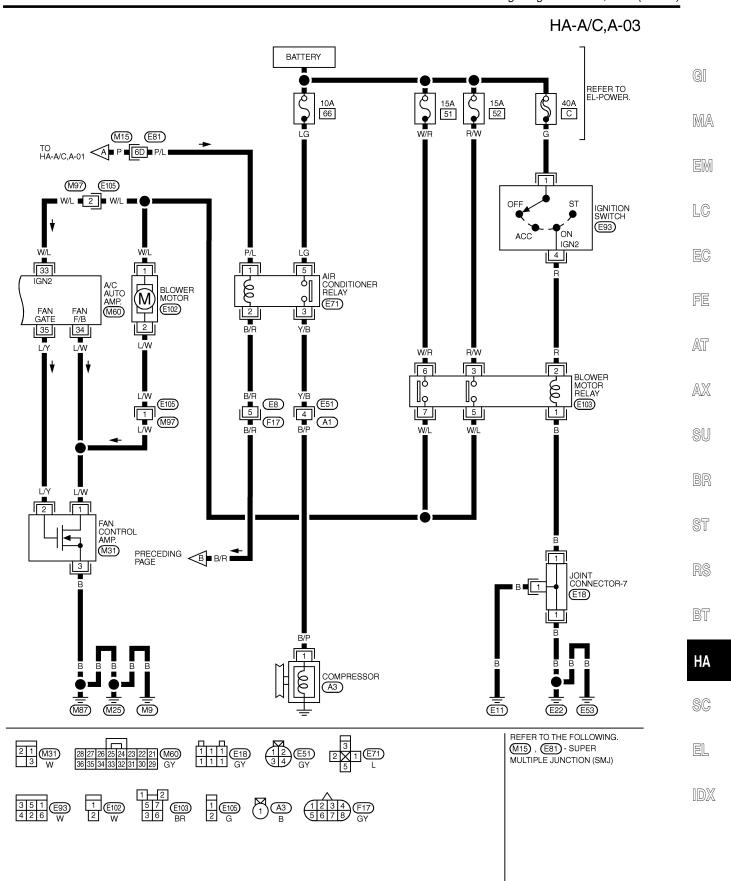
MHA915A



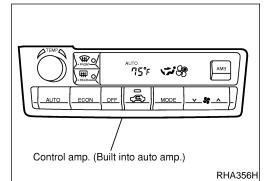
HA-A/C,A-02



MHA916A



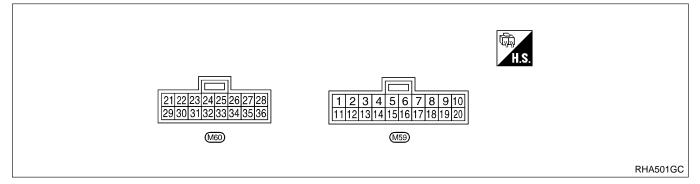
MHA917A



Auto Amp. Terminals and Reference Value

 Measure voltage between each terminal and body ground by following "AUTO AMP. INSPECTION TABLE".

• Pin connector terminal layout



AUTO AMP. INSPECTION TABLE

		AUT	O AMP. INSPE	CTION TABLE	NHHA0175S02
TERMINAL NO.	ITEM	CONDITION			Voltage V
1	Intake sensor	_			_
2	Ambient sensor	—			_
3	In-vehicle sensor	—			_
0	ECM COMP		Compressor ON		Approximately 0
8		(CON)	Compressor OFF		Approximately 4.6
11	Sensor ground			_	Approximately 0
12	Sunload sensor				_
	Thermal transmitter	(Con)	Engine coolant temperature	Approximately 40°C (104°F)	Approximately 10.8
13				Approximately 55°C (131°F)	Approximately 9.9
				Approximately 60°C (140°F)	Approximately 9.5
14	Ground (for Canada)			_	Approximately 0
16	A/C LAN signal			_	Approximately 5.5
21	Power supply for air mix door motor, mode door motor and intake door motor			_	Approximately 12
	Compressor ON signal		Compressor	ON	Approximately 0
22				OFF	Approximately 4.6
26	Power supply for BAT	COFF	_		BATTERY VOLTAGE



Auto Amp. Terminals and Reference Value (Cont'd)

TERMINAL NO.	ITEM		COND	Voltage V		
27	Power supply for IGN			_	Approximately 12	G
30	Rear window defogger feed		Rear window	ON	Approximately 12	GII
	back		defogger switch	OFF	Approximately 0	MA
31	Rear window defogger ON sig- nal	(Con)	Rear window	ON	Approximately 0	• • • • • • • • •
			defogger switch	OFF	Approximately 12	EM
32	Ground		Ignition voltage feed back		Approximately 0	
33	Power source for A/C				Approximately 12	LC
34	Blower motor feed back		Fa	n speed: Low	Approximately 7 - 10	
35	Fan control AMP. control signal		Fan speed	Low, Middle low or Middle high	Approximately 2.5 - 3.0	EC
				High	Approximately 9 - 10	FE

AT

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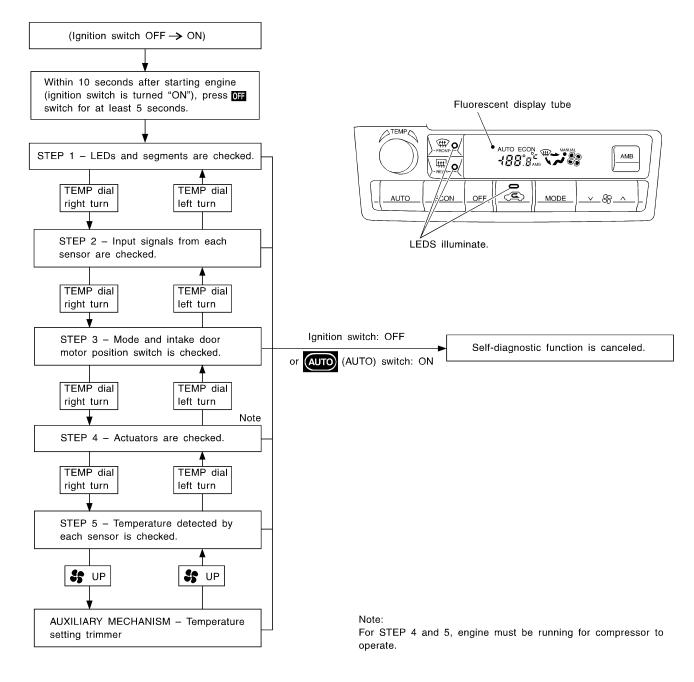
Self-diagnosis

Self-diagnosis

INTRODUCTION AND GENERAL DESCRIPTION

The self-diagnostic system diagnoses sensors, door motors, blower motor, etc. by system line. Refer to applicable sections (items) for details. Shifting from normal control to the self-diagnostic system is accomplished by starting the engine (turning the ignition switch from "OFF" to "ON") and pressing " off" switch for at least 5 seconds. The " off" switch must be pressed within 10 seconds after starting the engine (ignition switch is turned "ON"). This system will be canceled by either pressing [(AUTO) switch or turning the ignition switch "OFF". Shifting from one step to another is accomplished by means of pushing TEMP dial right turn or TEMP dial left turn switch, as required.

Additionally shifting from STEP 5 to AUXILIARY MECHANISM is accomplished by means of pushing \Re (fan) UP switch.



Perform all of the following tests to narrow the problem to a specific assembly, actuator, or function. Link to the Diagnostic Procedure which corresponds to malfunctions noted in these tests. If the A/C display screen has no display, check all power supply circuits to the A/C Auto Amp.

HA-36



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FUNCTION CONFIRMATION PROCEDURE

ENTER SELF-DIAGNOSTIC MODE

Perform steps 1 - 3

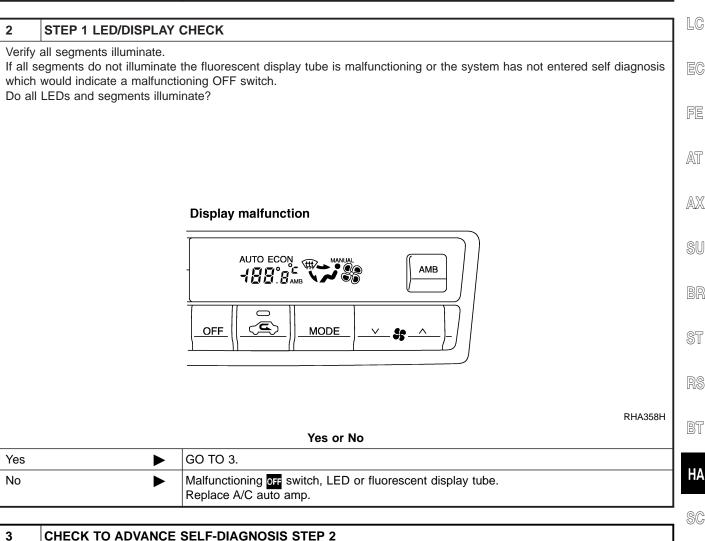
1

1. Turn the ignition OFF.

2. Start the engine.

3. Immediately after starting the engine press and hold the OFF switch (for the auto A/C system) for at least 5 seconds. MA The A/C Auto Amp. should now be in Self Diagnosis mode. Self Diagnosis steps 1 - 5 can now be performed. Self Diagnosis step 1 will be displayed first. Shifting from one step to another is accomplished by pressing the temperature increase or decrease switch.

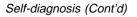
> GO TO 2.



3	CHECK TO ADVANCE	SELF-DIAGNOSIS STEP 2			
2. Ad	 Turn the TEMP dial clockwise. Advance to self-diagnosis STEP 2. If the system does not shift between step 1 and 2 a malfunctioning TEMP dial is indicated. 				
		Yes or No	ID.		
Yes	►	GO TO 4.			
No	►	Malfunctioning TEMP dial. Replace A/C auto amp.			

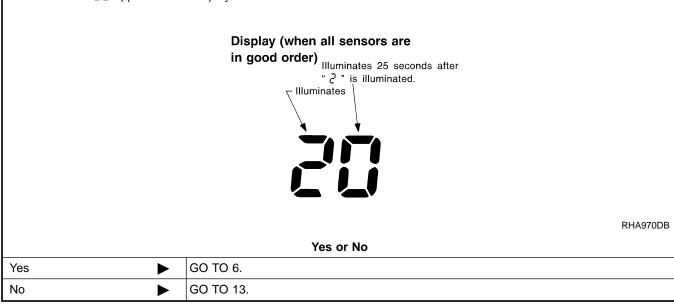
NHHA0176S02

GI



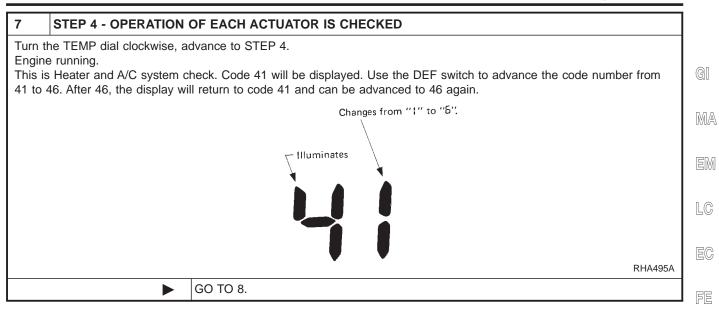


4	CHECK TO RETURN S	ELF-DIAGNOSIS STEP 1			
2. Ret	 Turn the TEMP dial counterclockwise. Return to self-diagnosis STEP 1. If the system does not shift between step 1 and 2 a malfunctioning TEMP dial is indicated. 				
		Yes or No			
Yes	Yes DO TO 5.				
No	•	Malfunctioning TEMP dial. Replace A/C auto amp.			
5	STEP 2 - SENSOR CIR	CUITS ARE CHECKED FOR OPEN OR SHORT CIRCUIT			
This is	Turn the TEMP dial clockwise, advance to STEP 2: Wait (about 25 seconds) for two digit Code to appear. This is the Electronic Sensor Input Check which includes circuits. Does code No. 20 appear on the display?				



6	STEP 3 - MODE DOOR AND INTAKE DOOR POSITIONS ARE CHECKED	
This is	he TEMP dial clockwise, advance to STEP 3. Wait (about 50 seconds) for two digit Code to appear. s the Mode Door and Intake Door Position Switch input checks including circuits. code No. 30 appear on the display?	
	Display (when all doors are	
	in good order)	
	Illuminates 50 seconds after	
	"∄ ू" is shown on display.	
	Illuminates	
		RHA869DD
	Yes or No	
Yes	► GO TO 7.	
No	► GO TO 14.	

Self-diagnosis (Cont'd)



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- AX
- SU
- BR
- ST
 - . .
- RS

BT

HA

SC

EL

IDX

Self-diagnosis (Cont'd)

8 CHECK ACTUATORS

Confirm operation of system components according to the following charts.

Checks must be made visually, by listening to any noise, or by touching air outlets with your hand, etc. for improper operation.

Code No.	41	42	43	чч	45	46
Actuator		76	2		1.1	
Mode door	VENT	B/L	B/L	FOOT	D/F	DEF
Intake door	REC	REC	20% FRE	FRE	FRE	FRE
Air mix door	Full Cold	Full Cold	Full Hot	Full Hot	Full Hot	Full Hot
Blower motor	4 - 5 V	9 - 11 V	7 - 9 V	7-9 V	7 - 9 V	10 - 12 V
Compressor	ON	ON	OFF	OFF	ON	ON

Operating condition of each actuator cannot be checked by indicators.

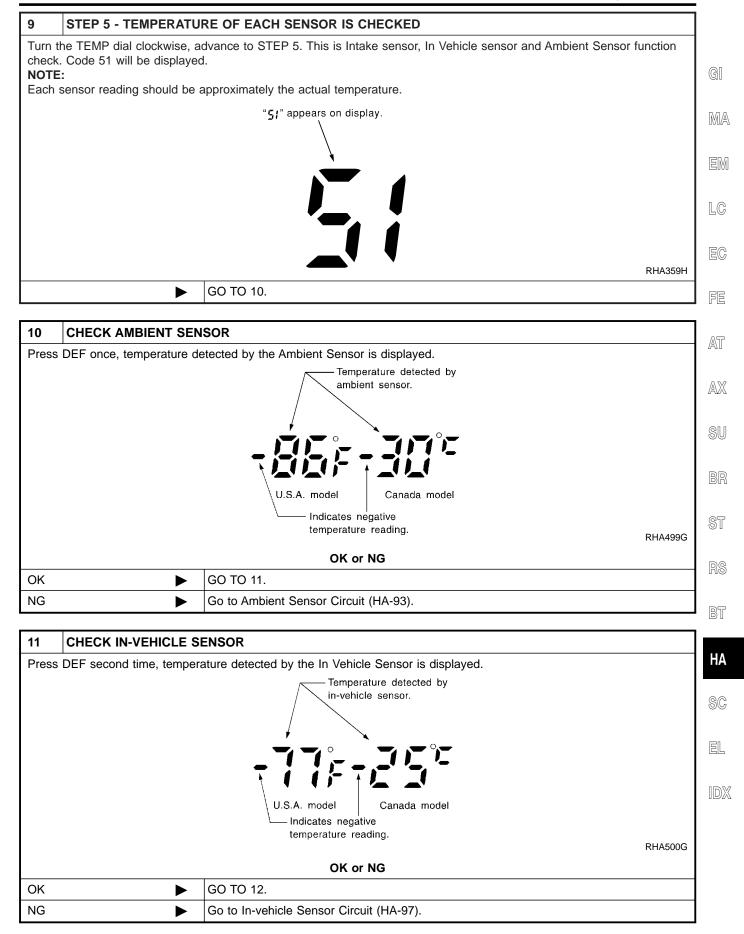
Discharge air flow Air outlet/distribution Mode switch Face Foot Defroster *; _ 100% ____ Ÿ 60% 40% ____ 1 ____ 80% 20% — 60% 40% ___ \mathbf{W} _ 100%

MTBL0128

MTBL0314

	OK or NG		
ОК	►	GO TO 9.	
NG		 Air outlet does not change. Go to "Mode Door Motor" (HA-53). Intake door does not change. Go to "Intake Door Motor" (HA-63). Blower motor operation is malfunctioning. Go to "Blower Motor" (HA-66). Magnet clutch does not engage. Go to "Magnet Clutch" (HA-75). Discharge air temperature does not change. Go to "Air Mix Door Motor" (HA-60). 	

Self-diagnosis (Cont'd)

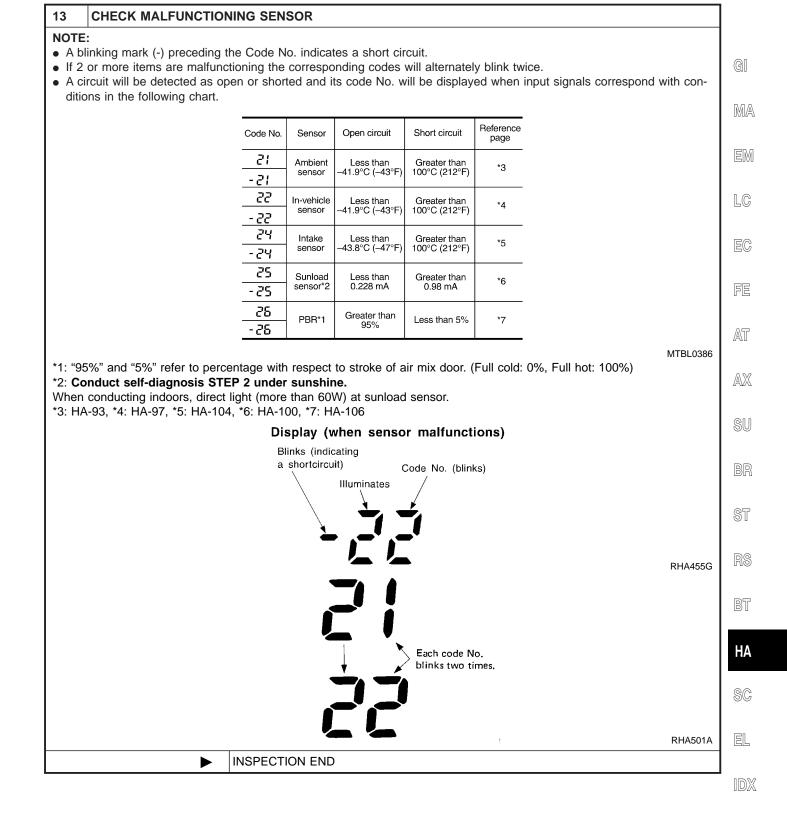


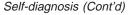
Self-diagnosis (Cont'd)



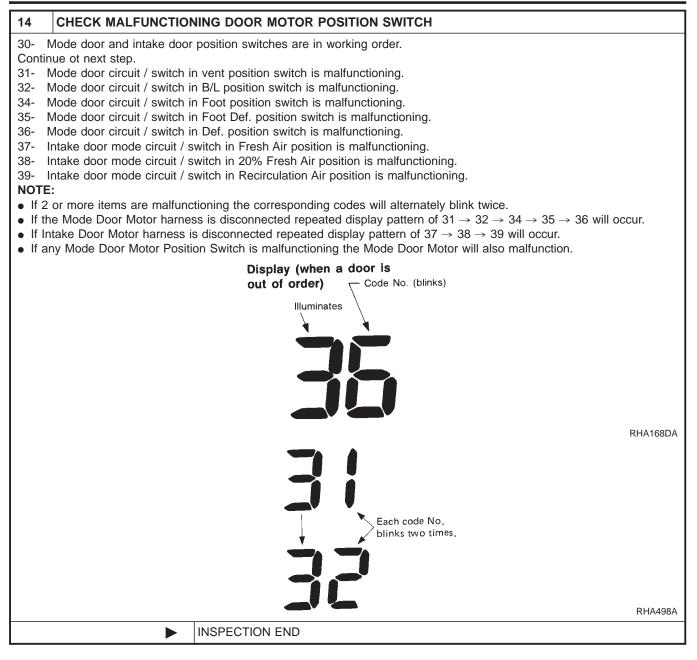
12	CHECK INTAKE SENS	OR				
Press	Press DEF third time, temperature detected by the Intake Sensor is displayed.					
		Temperature detected by in-vehicle sensor. U.S.A. model Indicates negative temperature reading. RHA500G				
		OK or NG				
ОК	•	 Press (DEF) switch the fourth time. Display returns to original presentation 51. Turn ignition switch OFF or (AUTO) switch ON. END 				
NG		Go to Intake Sensor Circuit (HA-104).				

Self-diagnosis (Cont'd)









Self-diagnosis (Cont'd)

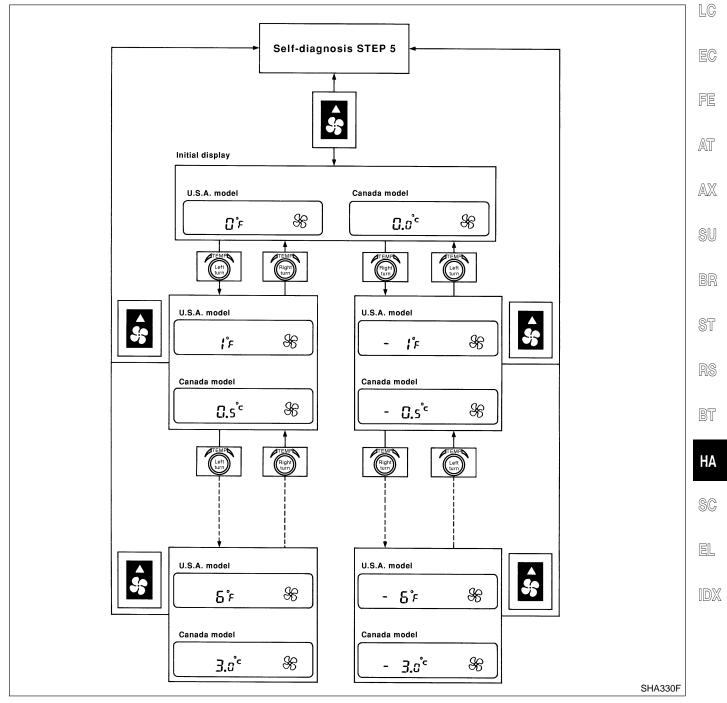
AUXILIARY MECHANISM: TEMPERATURE SETTING TRIMMER

Unconfirmed Incidents

The customer may feel that the cabin temperature is not being controlled or regulated to the temperature indicated by the auto A/C display screen. To satisfy individual driver preference the Temperature Setting Trimmer may be used to compensate in a range of $\pm 3^{\circ}$ C ($\pm 6^{\circ}$ F).

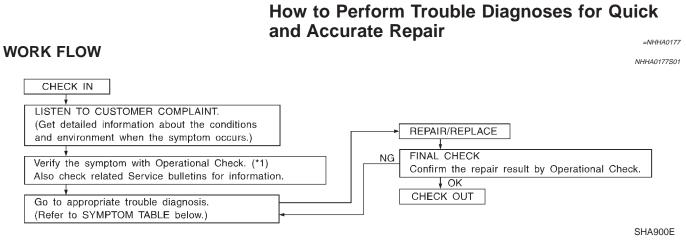
- 1. Enter Self Diagnosis mode and select STEP 5.
- 2. Press the Fan Up & switch: This will set the A/C system in auxiliary mode and the display will show 61.
- 3. Turn the temperature dial clockwise or counterclockwise: The temperature will change at a rate of 0.5°C (1°F).

If power is lost to the A/C Auto Amp. trimmer setting is canceled and setting becomes that of initial condition, 0°.



When battery cable is disconnected, trimmer operation is canceled. Temperature set becomes that of initial condition, i.e. 0°C (0°F).

=NHHA0176S03



*1: Operational Check (HA-47)

SYMPTOM TABLE

Symptom	Reference Page	
• A/C system does not come on.	Go to Trouble Diagnosis Procedure for A/C system.	HA-50
• Air outlet does not change.		
Mode door motor does not operate nor- mally.	Go to Trouble Diagnosis Procedure for Mode Door Motor. (LAN)	HA-53
Discharge air temperature does not change.	- Co to Trouble Diagnosis Broadure for Air Mix Deer Meter (LAN)	HA-60
• Air mix door motor does not operate nor- mally.	 Go to Trouble Diagnosis Procedure for Air Mix Door Motor. (LAN) 	HA-00
Intake door does not change.		
 Intake door motor does not operate nor- mally. 	Go to Trouble Diagnosis Procedure for Intake Door Motor. (LAN)	HA-63
• Blower motor operation is malfunctioning.		
• Blower motor operation is malfunctioning under out of starting fan speed control.	Go to Trouble Diagnosis Procedure for Blower Motor.	HA-66
Magnet clutch does not engage.	Go to Trouble Diagnosis Procedure for Magnet Clutch.	HA-75
Insufficient cooling.	Go to Trouble Diagnosis Procedure for Insufficient Cooling.	HA-81
Insufficient heating.	Go to Trouble Diagnosis Procedure for Insufficient Heating.	HA-89
Noise.	Go to Trouble Diagnosis Procedure for Noise.	HA-90
• Self-diagnosis can not be performed.	Go to Trouble Diagnosis Procedure for Self-diagnosis.	HA-91
Memory function does not operate.	Go to Trouble Diagnosis Procedure for Memory Function.	HA-92
ECON mode does not operate.	Go to Trouble Diagnosis Procedure for ECON (ECONOMY) — mode.	HA-93

NHHA0177S02





Operational Check

Operational Check

The purpose of the operational check is to confirm that the system operates properly.

CONDITIONS:

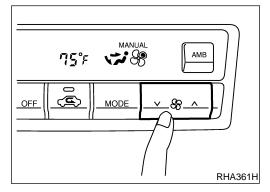
- NHHA0178S01 Engine running and at normal operating temperature. •
- MA

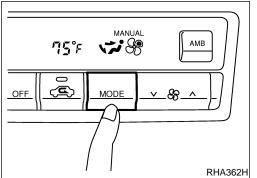
EM

GI

TEMP auto **85°**F 5 ŝ ECON OFF MOD AU RHA

	PROCEDURE:	NHHA0178S02	LC
	1. Check Memory Function	NHHA0178S02	
	1. Set the temperature 85°F or 32°C.	NIII A017 030201	ea
88	2. Press OFF switch.		EC
	3. Turn the ignition off.		
E	4. Turn the ignition on.		FE
	5. Press the AUTO switch.		
	6. Confirm that the set temperature remains at previous ture.	tempera-	AT
A910H	7. Press OFF switch.		
	If NG, go to trouble diagnosis procedure for memory func-	tion (HA-	AX
	92). If OK, continue with next check.		
			SU
			BR
			ST
			01





2. Check Blower	RS
 Check blower Press fan switch (up side) one time. Blower should operate on low speed. The fan symbol should have one blade lit & . 	BT
2. Press fan switch (up side) one more time, and continue check- ing blower speed and fan symbol until all speeds are checked.	HA
3. Leave blower on MAX speed St .	
If NG, go to trouble diagnosis procedure for blower motor (HA-66). If OK, continue with next check.	SC
	EL
3. Check Discharge Air	
1. Press mode switch four times and DEF button.	IDX
2. Each position indicator should change shape.	

Operational Check (Cont'd)

TROUBLE DIAGNOSES



NHHA0178S0204

Discharge air	flow			
Mode	Air	outlet/dist	ribution	
control knob	Face	Foot	Defroster	
نېر	100%	_	-	
مريد	60%	40%	_	
قىرى -	_	80%	20%	
	_	60%	40%	
	_	_	100%	
			RHA6	54F

3. Confirm that discharge air comes out according to the air distribution table at left.

Refer to "Discharge Air Flow" (HA-26).

NOTE:

Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when the DEF W is selected.

Intake door position is checked in the next step.

If NG, go to trouble diagnosis procedure for mode door motor (HA-53).

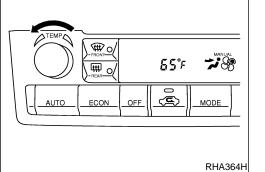
If OK, continue with next check.

AUTO ECON OFF MODE RHA363H

4. Check Recirculation

- Press REC switch.
 Recirculation indicator should illuminate.
- 2. Listen for intake door position change (you should hear blower sound change slightly).

If NG, go to trouble diagnosis procedure for intake door (HA-63). If OK, continue with next check.

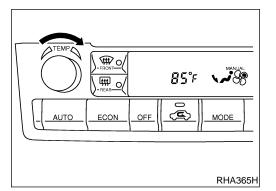


5. Check Temperature Decrease

- 1. Turn the temperature dial counterclockwise until 18°C (65°F) is displayed.
- 2. Check for cold air at discharge air outlets.

If NG, go to trouble diagnosis procedure for insufficient cooling (HA-81).

If OK, continue with next check.



6. Check Temperature Increase

- 1. Turn the temperature dial clockwise until 32°C (85°F) is displayed.
- 2. Check for hot air at discharge air outlets.

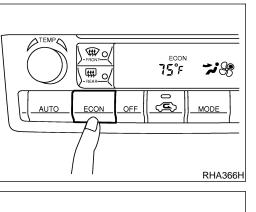
If NG, go to trouble diagnosis procedure for insufficient heating (HA-89).

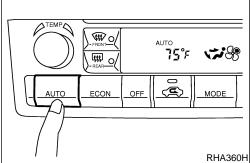
If OK, continue with next check.

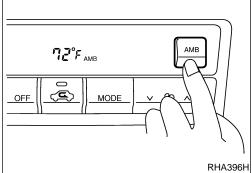
HA-48

7. Check ECON (Economy) Mode

Operational Check (Cont'd)







	n check LCOId (LCOIDINY) Mode	
	1. Set the temperature 75°F or 25°C.	
	2. Press ECON switch.	
; &?	3. Display should indicate ECON (no AUTO). Confirm that the compressor clutch is not engaged (visual	GI
<u>DE</u>	inspection). (Discharge air and blower speed will depend on ambient, in- vehicle and set temperatures.)	MA
1A366H	If NG, go to trouble diagnosis procedure for ECON (Economy) mode (HA-93). If OK, continue with next check.	EM
	 8. Check AUTO Mode 1. Press AUTO switch. 	LC
	 Display should indicate AUTO (no ECON). Confirm that the compressor clutch engages (audio or visual inspection). 	EC
DE	(Discharge air and blower speed will depend on ambient, in- vehicle and set temperatures.)	FE
	If NG, go to trouble diagnosis procedure for A/C system (HA-50), then if necessary, trouble diagnosis procedure for magnet clutch (HA-75).	AT
HA360H	If OK, continue with next check.	0.5.4
	 9. Check Ambient Display 1. Press AMB switch. 	AX
	 Display should show the outside (ambient) temperature for approximately 5 seconds. 	SU
	If all operational check are OK (symptom can not be duplicated), go to "Incident Simulation Tests" (GI section) and perform tests as outlined to simulate driving conditions environment. If symptom	BR
/	appears, refer to "Symptom Table" (HA-46) and perform applicable trouble diagnosis procedures.	ST

RS

HA

SC

EL

IDX

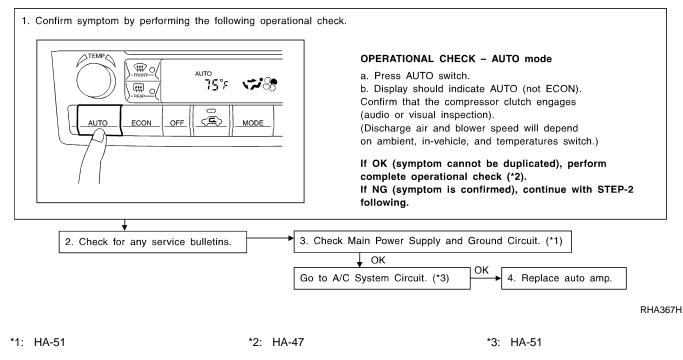
R⊦

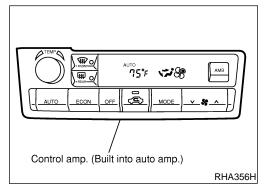
BR ST

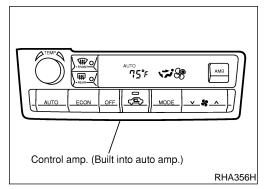
A/C System

TROUBLE DIAGNOSIS PROCEDURE FOR A/C SYSTEM SYMPTOM:A/C system does not come on.

INSPECTION FLOW







COMPONENT DESCRIPTION Automatic Amplifier (Auto Amp.)

NHHA0247

The auto amplifier has a built-in microcomputer which processes information sent from various sensors needed for air conditioner operation. The air mix door motor, mode door motor, intake door motor, blower motor and compressor are then controlled.

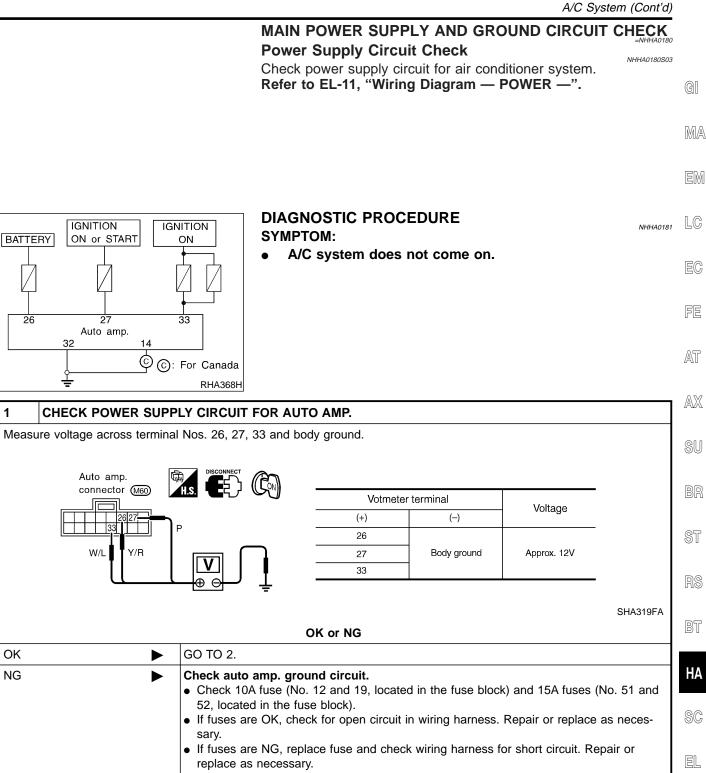
The auto amplifier is unitized with control mechanisms. Signals from various switches and Potentio Temperature Control (PTC) are directly entered into auto amplifier.

Self-diagnostic functions are also built into auto amplifier to provide quick check of malfunctions in the auto air conditioner system.

Potentio Temperature Control (PTC)

The PTC is built into the A/C auto amp. It can be set at an interval of 0.5° C (1.0° F) in the 18°C (65° F) to 32°C (85° F) temperature range by pushing the temperature button. The set temperature is digitally displayed.

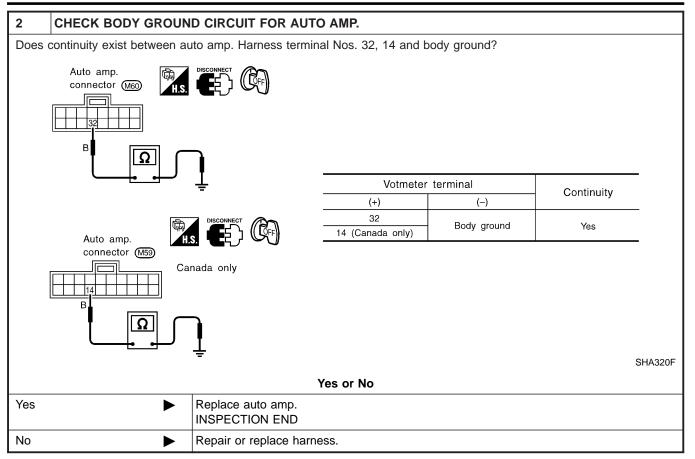
=NHHA0179



IDX

EXIT

A/C System (Cont'd)



Mode Door Motor

Mode Door Motor TROUBLE DIAGNOSIS PROCEDURE FOR MODE DOOR MOTOR (LAN) =NHHA0182 SYMPTOM: GI Air outlet does not change. Mode door motor does not operate normally. **INSPECTION FLOW** MA 1. Confirm symptom by performing the following operational check. くご ご ペイ **OPERATIONAL CHECK – Discharge air** a. Press mode switch four times and DEF button. 88 نېر -AMB 75% b. Each position indicator should change shape. LC ā MODE 89 Discharge air flow c. Confirm that discharge air comes out according to the air distribution table at left. Mode FE Air outlet/distribution Refer to "Discharge Air Flow" (*1). control NOTE: Foot Defroster Face knob • If OK (symptom cannot be duplicated), perform complete operational check (*2). نهر 100% AT If NG (symptom is confirmed), continue with STEP-2 following. · Confirm that the compressor clutch is engaged (visual inspection) and intake door position is at FRESH when DEF VIII くだ 60% 40% AX is selected. Intake door position is checked in the next step. نہ \ 80% 20% ×. 60% 40% (ttt) 100% 2. Check for any service bulletins. 3. Perform self-diagnosis STEP-1. (*3) ΟK 4. Perform self-diagnosis STEP-2. (*4) NG Go to appropriate malfunctioning ΟK sensor circuit. (*9) NG [Go to DIAGNOSTIC PROCEDURE FOR AIR MIX DOOR MOTOR, MODE BT 5. Perform self-diagnosis STEP-3. (*4) DOOR MOTOR AND INTAKE DOOR MOTOR CIRCUIT. (*10) OK NG NG Repair or adjust Check mode door control linkage. (*11) 6. Perform self-diagnosis STEP-4. (*4) control linkage. HA OK [Cause cannot be confirmed by self-diagnosis.] 7. Check ambient sensor circuit. (*5) **OK** Yes Go to Trouble Diagnosis If the symptom still exists, perform a complete 8. Check in-vehicle sensor circuit. (*6) for related symptoms. operational check (*12) and check for other ↓oκ [Another symptom exists.] symptoms. 9. Check sunload sensor circuit. (*7) [Refer to symptom table, (*13).] No Replace auto amp. ↓oκ Does another symptom exist? 10. Check intake sensor circuit. (*14) ок OK 11. Check air mix door motor PBR circuit. (*8) INSPECTION END RHA370H *1: HA-26 *7: HA-100 *11: HA-58 *8: HA-106 *2: HA-47 *12: HA-47 *3: HA-36 *9: FUNCTION CONFIRMATION *13: HA-46 PROCEDURE (HA-37), see No. *4: HA-37 *14: HA-104 13. *5: HA-93 *10: HA-55 *6: HA-97

HA-53

SYSTEM DESCRIPTION

Component Parts

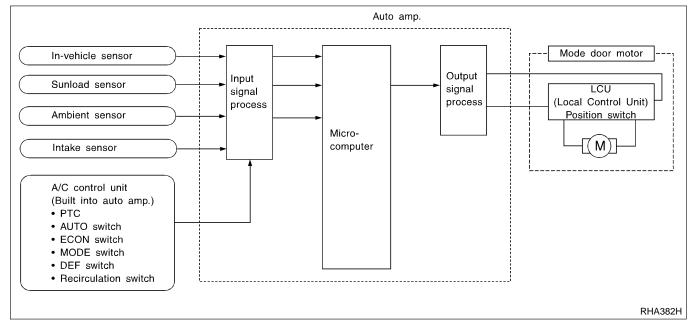
Mode door control system components are:

- 1) Auto amp.
- 2) Mode door motor (LCU)
- 3) In-vehicle sensor
- 4) Ambient sensor
- 5) Sunload sensor
- 6) Intake sensor

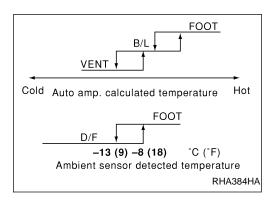
System Operation

The auto amplifier receives data from each of the sensors. The amplifier sends air mix door, mode door and intake door opening angle data to the air mix door motor LCU, mode door motor LCU and intake door motor LCU.

The air mix door motor, mode door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or OPEN/CLOSE or DEFROST/VENT operation is selected. The new selection data is returned to the auto amplifier.



Mode Door Control Specification

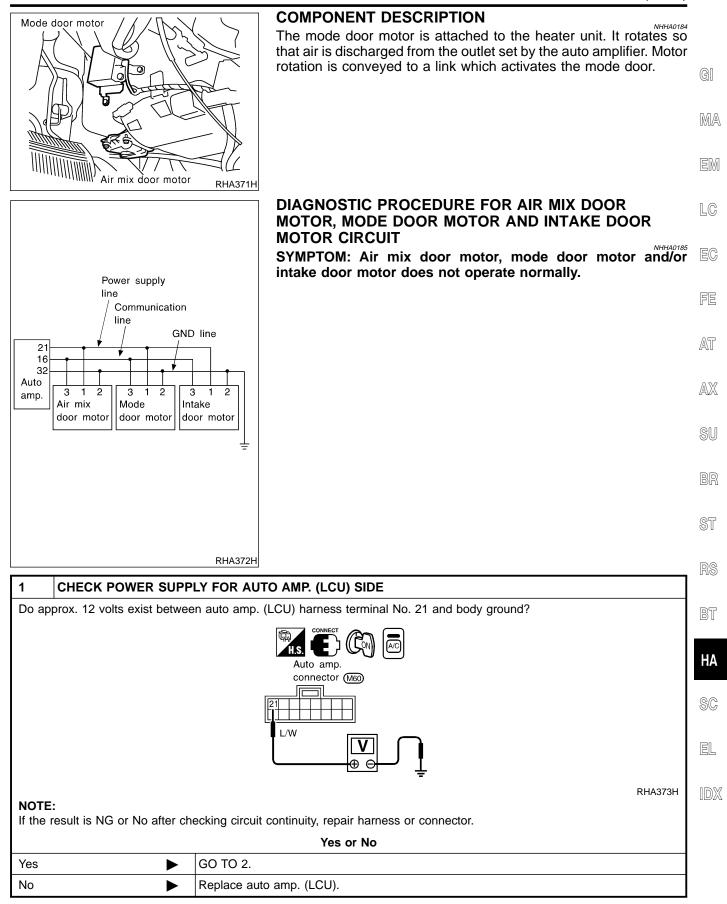


NHHA0183S03

=NHHA0183 NHHA0183S01



Mode Door Motor (Cont'd)



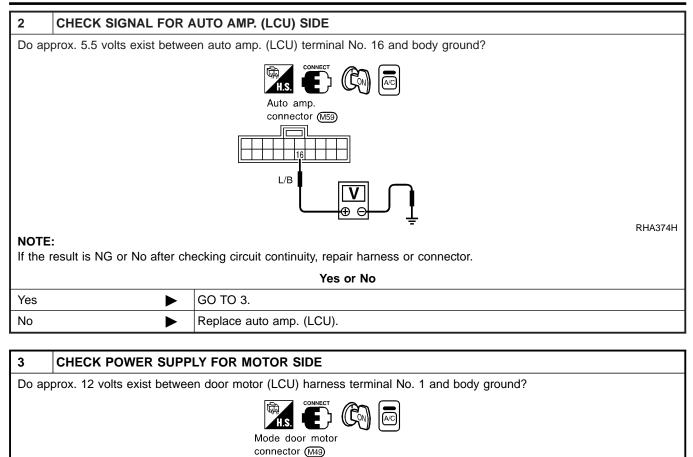
Mode Door Motor (Cont'd)

Yes

No



RHA375H



or air mix door motor connector (M51)

L/W

Repair harness or connector.

GO TO 4.

►

►

Intake door motor connector (M84)

Yes or No



Mode Door Motor (Cont'd)

4	CHECK SIGNAL FOR I	MOTOR SIDE	1		
Do ap	Do approx. 5.5 volts exist between door motor (LCU) terminal No. 3 and body ground?				
	Mode door motor connector (M49)				
		or air mix door motor	MA		
		connector (M5)			
		Intake door motor (MB4)	EM		
			LC		
		RHA376HA			
		Yes or No	EC		
Yes		GO TO 5.			
No		Repair harness or connector.			
			FE		
5	CHECK MOTOR GROU	IND CIRCUIT]		
Does	continuity exist between de	oor motor (LCU) harness terminal No. 2 and body ground?	AT		
		∭H.S. ● モン └CW) @◎	AX		
		Mode door motor			
		connector (M49) or air mix door motor	O II		
		connector (M51)	SU		
		Intake door motor (M84)			
			BR		
		RHA377H	ST		
		Yes or No			
Yes	►	GO TO 6.	RS		
No	►	Repair harness or connector.	1		
			BT		
6	CHECK MOTOR OPER	ATION			
Discor	nnect and reconnect the m	otor connector and confirm the motor operation.	HA		
		OK or NG			
OK (R norma	eturn to operate	Poor contacting the motor connector	SC		
NG (D norma	loes not operate	GO TO 7.	EL		

IDX

Mode Door Motor (Cont'd)



7 CHECK MODE DOOR MOTOR AND AIR MIX DOOR MOTOR OPERATION 1. Disconnect the intake door motor connector. 2. Reconnect the mode door motor and air mix door motor connector and confirm the mode door motor and air mix door motor operation. OK or NG OK (Mode door motor Provide the intake door motor

 and air mix door motor
 operate normally.)

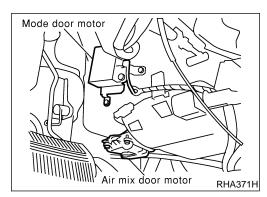
 NG (Mode door motor
 ►

 and air mix door motor
 ►

 do not operate normally.)
 GO TO 8.

8	CHECK AIR MIX I	DOOR	MOTOR AND INTAKE DOOR MOTOR OPERATION			
	 Disconnect the mode door motor connector. Reconnect the intake door motor and confirm the air mix door motor and intake door motor operation. 					
			OK or NG			
and in	ir mix door motor take door motor te normally.)		Replace mode door motor.			
and in	hir mix door motor ntake door motor t operate normally.)		GO TO 9.			

9	CHECK INTAKE DOOR MOTOR AND MODE DOOR MOTOR OPERATION					
	 Disconnect the air mix door motor connector. Reconnect the mode door motor and confirm the intake door motor and mode door motor operation. 					
			OK or NG			
OK (Intake door motor and mode door motor operate normally.)			Replace air mix door motor.			
NG (Intake door motor and mode door motor do not operate normally.)			Replace auto amp.			



CONTROL LINKAGE ADJUSTMENT

NHHA0186

- Install mode door motor on heater unit and connect it to main harness.
- 2. Set up code No. in Self-diagnosis STEP 4. Refer to HA-37.
- 3. Move side link by hand and hold mode door in DEF mode.
- 4. Attach mode door motor rod to side link rod holder.
- 5. Make sure mode door operates properly when changing from code No. 41 to 45 by pushing DEF switch.

Mode Door



-

Mode Door Motor (Cont'd)

41	42	43	ЧЧ	45	45	
VENT	B/L	B/L	FOOT	D/F	DEF	(
						[
						1



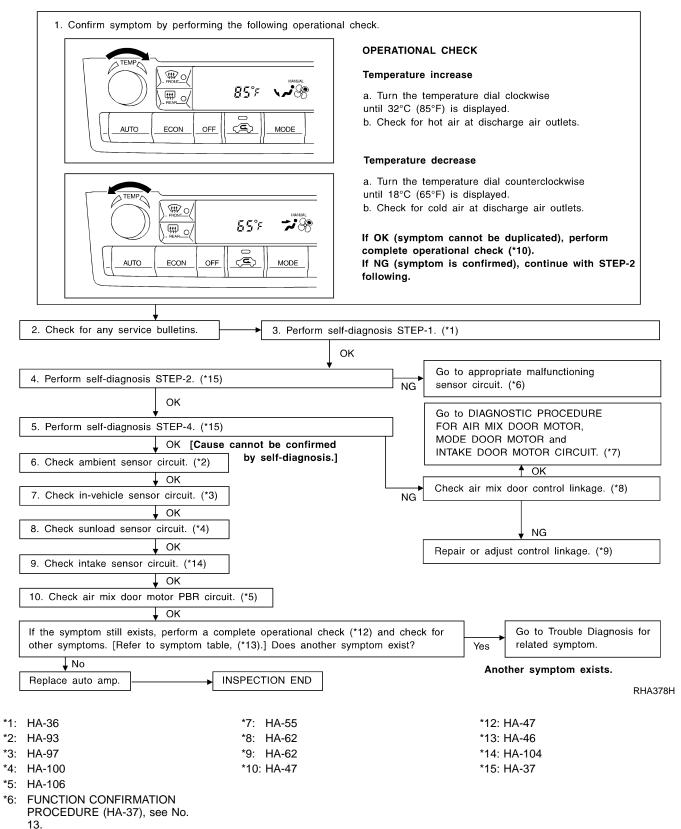
=NHHA0187

Air Mix Door Motor TROUBLE DIAGNOSIS PROCEDURE FOR AIR MIX DOOR (LAN)

SYMPTOM:

- Discharge air temperature does not change.
- Air mix door motor does not operate.

INSPECTION FLOW





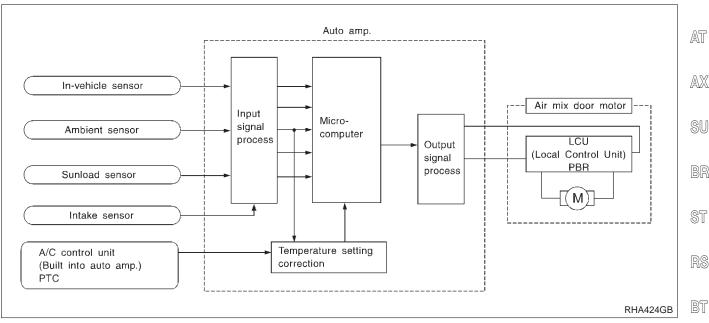
Component Parts

Air mix door control system components are:

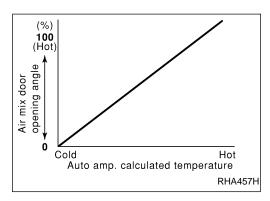
- 1) Auto amp.
- 2) Air mix door motor (LCU)
- In-vehicle sensor 3)
- 4) Ambient sensor
- 5) Sunload sensor
- 6) Intake sensor

System Operation

NHHA0188502 The auto amplifier receives data from each of the sensors. The amplifier sends air mix door, mode door, intake LC door opening angle data to the air mix door motor LCU, mode door motor LCU and intake door motor LCU. The air mix door motor, mode door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT operation is selected. The new selection data is returned to the auto amplifier. FE



Air Mix Door Control Specification



EL

Air Mix Door Motor (Cont'd

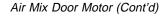
=NHHA0188

NHHA0188S01

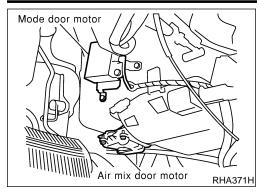
GI

MA

EM







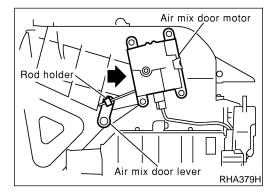
COMPONENT DESCRIPTION

The air mix door motor is attached to the heater unit. It rotates so that the air mix door is opened or closed to a position set by the auto amplifier. Motor rotation is then conveyed through a shaft and the air mix door position is then fed back to the auto amplifier by PBR built-in air mix door motor.

DIAGNOSTIC PROCEDURE

SYMPTOM: Discharge air temperature does not change.

• Refer to HA-55.



CONTROL LINKAGE ADJUSTMENT

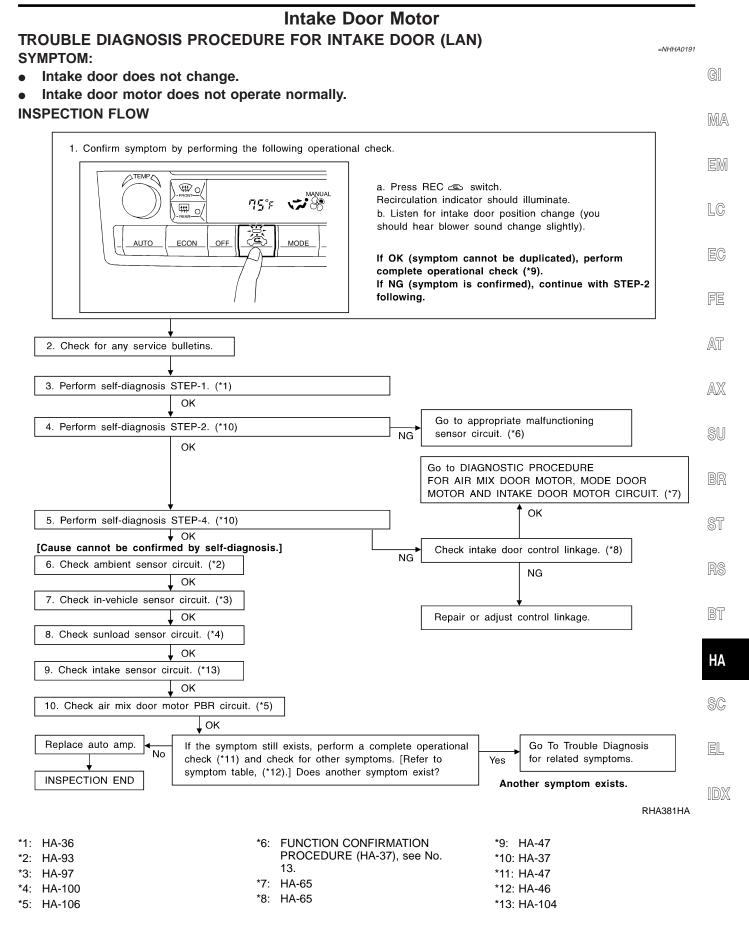
Air Mix Door

NHHA0190

- Install air mix door motor on heater unit and connect it to main harness.
- 2. Set up code No. 41 in Self-diagnosis STEP 4. Refer to HA-36.
- 3. Move air mix door lever by hand and hold it in full cold position.
- 4. Attach air mix door lever to rod holder.
- 5. Make sure air mix door operates properly when changing from code No. 41 to 45 by pushing DEF switch.

41	42	43	ЧЧ	45	48
Full	cold		Full	hot	

Intake Door Motor



HA-63

=NHHA0192

NHHA0192S01

SYSTEM DESCRIPTION

Component Parts

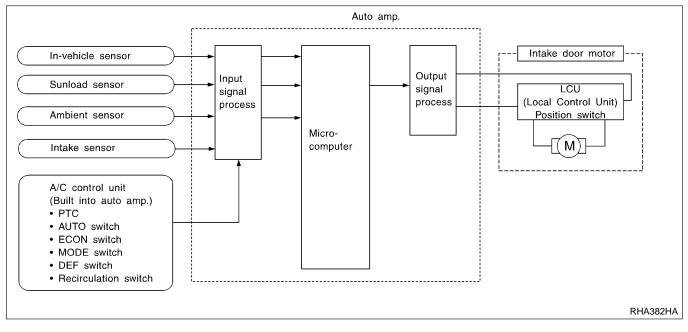
Intake door control system components are:

- 1) Auto amp.
- 2) Intake door motor
- 3) In-vehicle sensor
- 4) Ambient sensor
- 5) Sunload sensor
- 6) Intake sensor

System Operation

The auto amplifier receives data from each of the sensors. The amplifier sends air mix door, mode door, intake door opening angle data to the air mix door motor LCU, mode door motor LCU and intake door motor LCU.

The air mix door motor, mode door motor and intake door motor read their respective signals according to the address signal. Opening angle indication signals received from the auto amplifier and each of the motor position sensors are compared by the LCUs in each motor with the existing decision and opening angles. Subsequently, HOT/COLD or DEFROST/VENT operation is selected. The new selection data is returned to the auto amplifier.



FRESH
Cold Auto amp. calculated temperature Hot
RHA383H

Intake Door Control Specification

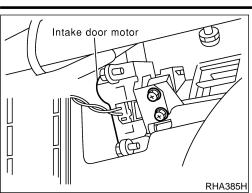
NHHA0192S03

HA-64

NHHA0193



RHA385H			CEDURE	does not o	perate noi	rmally.
	harnes 2. Set up 3. Make s	or intake door s. code No. ^L sure intake	T motor on i I in Self-dia door opera	ntake unit a agnosis ST tes properly	EP 4. Refe y when cha	r to HA-37.
	41	42	43	ЧЧ	45	48
RHA385H	RI	EC	20% FRE		FRE	



Intake door motor

Ĩ

D

Intake Door Motor (Cont'd) COMPONENT DESCRIPTION

The intake door motor is attached to the intake unit. It rotates so that air is drawn from inlets set by the auto amplifier. Motor rotation is conveyed to a lever which activates the intake door.

MA

GI

EXIT

EM

LC

EC

FE

AT

AX

SU

BR

ST

RS

BT

HA

SC

EL

IDX

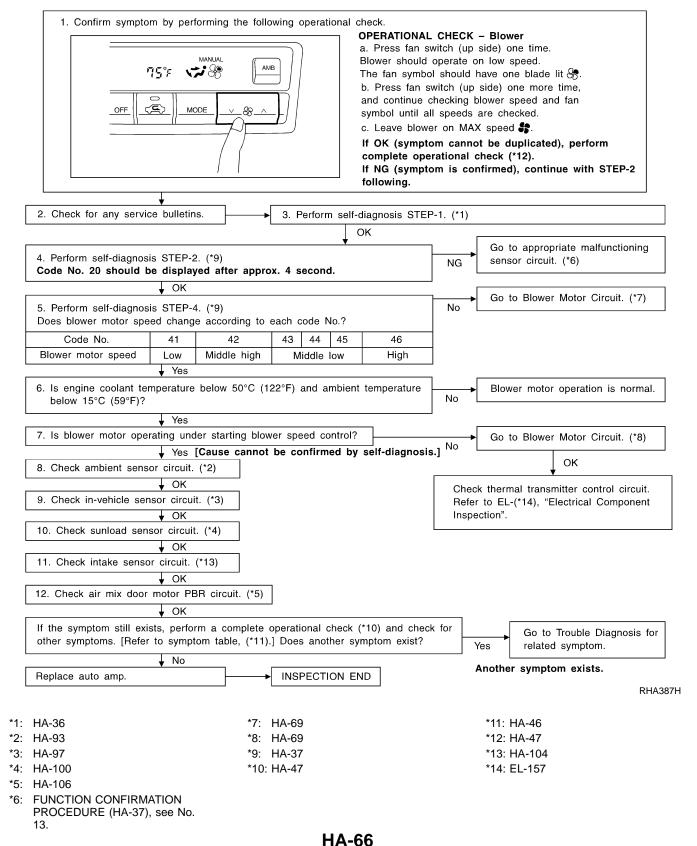
=NHHA0196

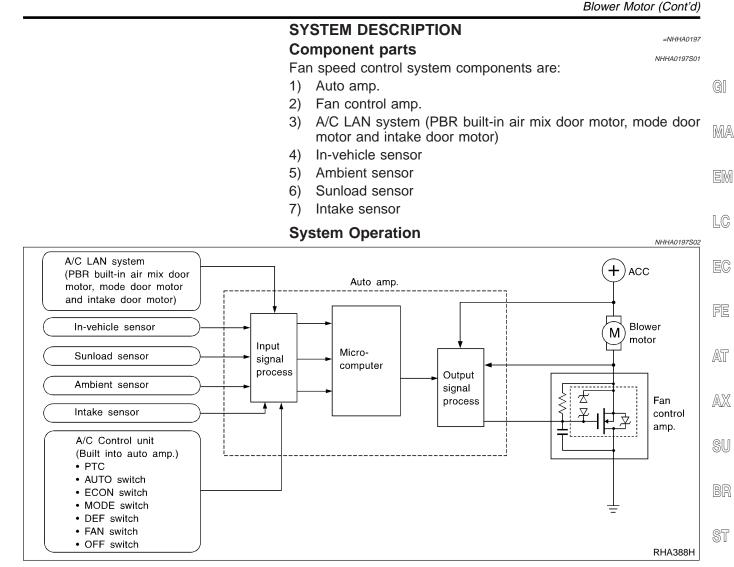
Blower Motor

TROUBLE DIAGNOSIS PROCEDURE FOR BLOWER MOTOR SYMPTOM:

- Blower motor operation is malfunctioning.
- Blower motor operation is malfunctioning under out of starting fan speed control.

INSPECTION FLOW





Automatic Mode

14440197503 In the automatic mode, the blower motor speed is calculated by the automatic amplifier based on inputs from the PBR, in-vehicle sensor, sunload sensor, intake sensor and ambient sensor. The blower motor applied voltage ranges from approximately 5 volts (lowest speed) to 12 volts (highest speed).

The control blower speed (in the range of 5 to 12V), the automatic amplifier supplies a gate voltage to the fan control amplifier. Based on this voltage, the fan control amplifier controls the voltage supplied to the blower motor.

Starting Fan Speed Control

Start Up From "COLD SOAK" Condition (Automatic mode) In a cold start up condition where the engine coolant temperature is below 50°C (122°F), the blower will not operate for a short period of time (up to 126 seconds). The exact start delay time varies depending on the ambient and engine coolant temperature. In the most extreme case (very low ambient) the blower starting delay will be 126 seconds as described above. After this delay, the blower will operate at low speed until the engine coolant temperature rises above 55°C (131°F), at which time the blower speed will increase to the objective speed.

BT

HA

SC

NHHA0197S04 EL



Start Up From Normal or "HOT SOAK" Condition (Automatic mode)

The blower will begin operation momentarily after the AUTO button is pushed. The blower speed will gradually rise to the objective speed over a time period of 3 seconds or less (actual time depends on the objective blower speed).

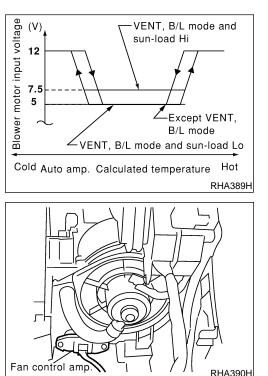
Blower Speed Compensation Sunload

NHHA0197S05

When the in-vehicle temperature and the set temperature are very close, the blower will be operating at low speed. The low speed will vary depending on the sunload. During conditions of high sunload, the blower low speed is "normal" low speed (approx. 6V). During low or no sunload conditions, the low speed will drop to "low" low speed (approx. 5V).

Ambient

When the ambient temperature is in the "moderate" range [10 - 15°C (50 - 59°F)], the computed blower voltage will be compensated (reduced) by up to 3.5V (depending on the blower speed). In the "extreme" ambient ranges [below 0°C (32°F) and above 20°C (68°F)] the computed objective blower voltage is not compensated at all. In the ambient temperature ranges between "moderate" and "extreme" [0 - 10°C (32 - 50°F) and 15 - 20°C (59 - 68°F)], the amount of compensation (for a given blower speed) varies depending on the ambient temperature.



Fan Speed Control Specification

NHHA0197S06

COMPONENT DESCRIPTION

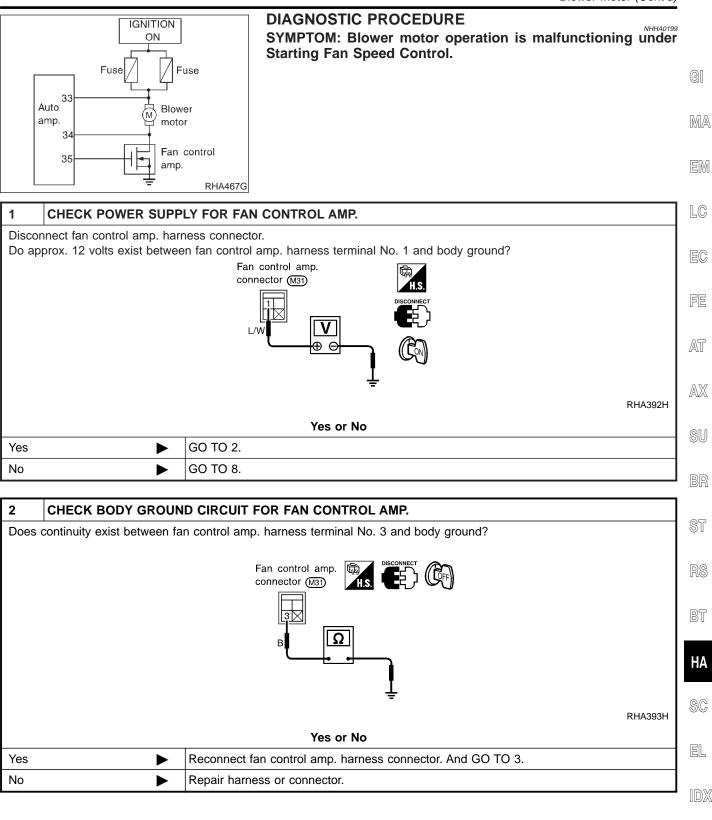
Fan Control Amplifier

NHHA0198

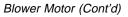
The fan control amplifier is located on the cooling unit. The fan control amp. receives a gate voltage from the auto amp. to steplessly maintain the blower fan motor voltage in the 5 to 12 volt range (approx.).

HA-68

Blower Motor (Cont'd,



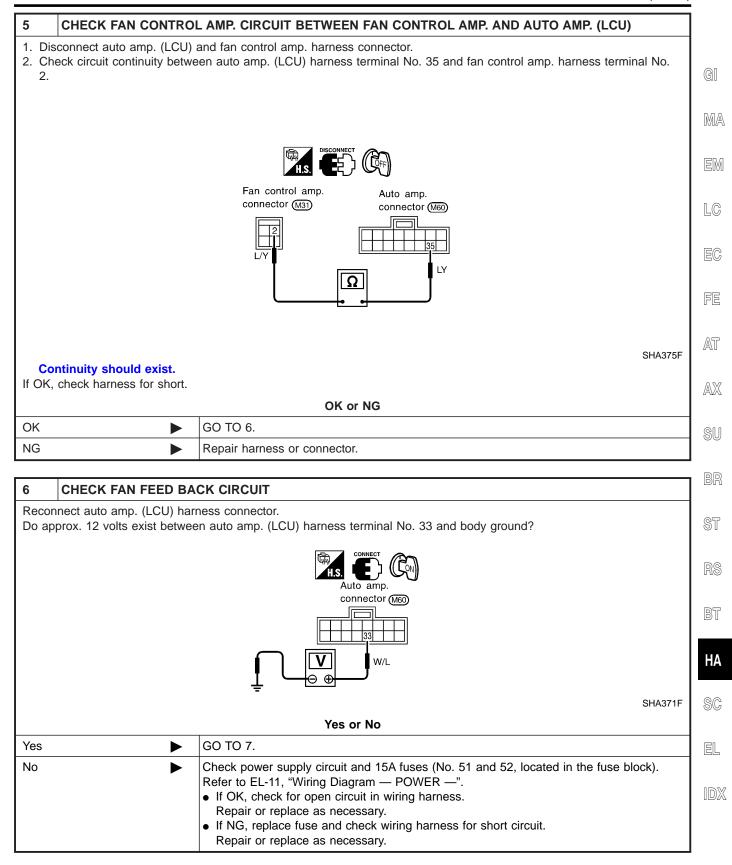






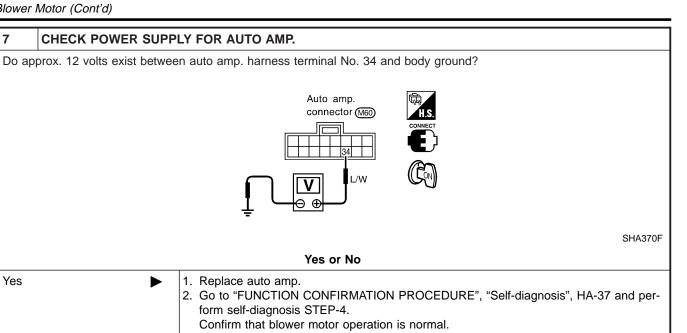
3	CHECK VOLTAGE FOR FAN CONTROL AMP.						
	up Self-diagnosis STEP 4. sure voltage across fan cont Fan control amp.		al No. 2 and body	ground.			
	connector (M3)	Self-diagnosis STEP 4	Code No.	Tern (+)	ninal No.	Voltage	
			41-45	(2)	Body ground	Approx. 2.5 - 3V	
		Ţ	DK or NG				RHA786H
OK	►	GO TO 5.					
NG	►	The result is less thaThe result is more the			amp.		

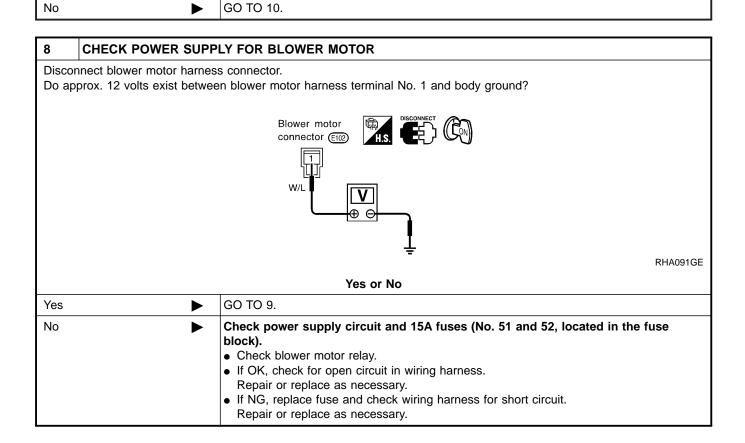
4	CHECK FAN CONTROL AMP.					
Refer	Refer to HA-74.					
	OK or NG					
ОК	►	GO TO 5.				
NG	►	 Replace fan control amp. Go to "FUNCTION CONFIRMATION PROCEDURE", HA-37 and perform self-diagnosis STEP-4. Confirm that blower motor operation is normal. 				

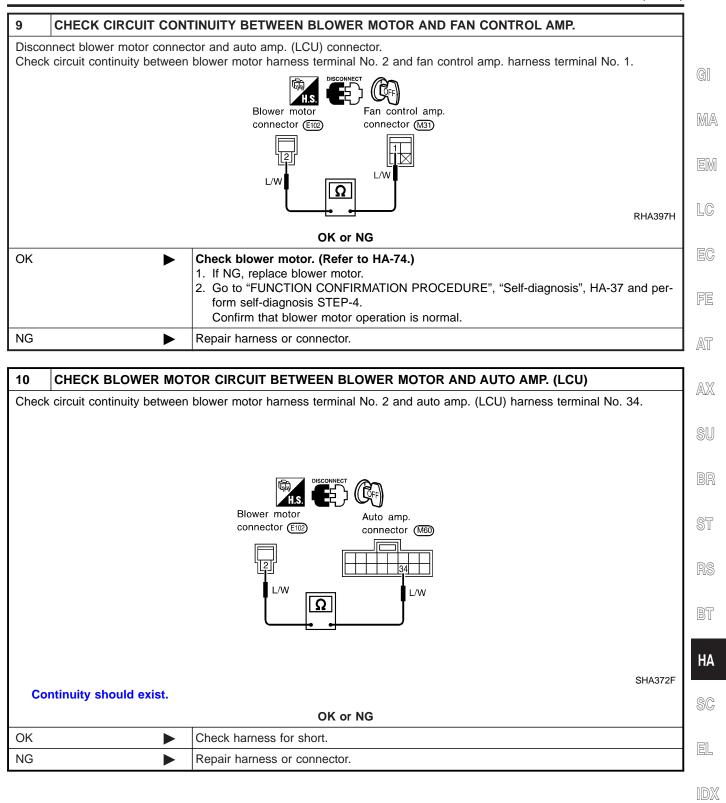


Blower Motor (Cont'd)

7

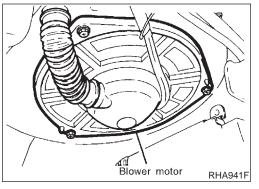






Blower Motor (Cont'd)



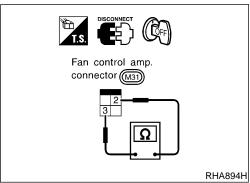


COMPONENT INSPECTION Blower Motor

NHHA0200 NHHA0200S01

Confirm smooth rotation of the blower motor.

• Ensure that there are no foreign particles inside the intake unit.



Fan Control Amp.

Check continuity between terminals.

NHHA0200S02

Terminal Nos.	Continuity
2 - 3	Yes

Magnet Clutch

Magnet Clutch TROUBLE DIAGNOSIS PROCEDURE FOR MAGNET CLUTCH =NHHA0201 SYMPTOM: GI Magnet clutch does not engage. **INSPECTION FLOW** MA 1. Confirm symptom by performing operational check. **OPERATIONAL CHECK – AUTO mode** a. Press AUTO switch. W 0/ b. Display should indicate AUTO (not ECON). AUTC 75°F **\$** Confirm that the compressor clutch engages LC (audio or visual inspection). (Discharge air and blower speed will depend \square <u>رک</u> ECON OFF MODE on ambient, in-vehicle and set temperatures.) AUTO If OK (symptom cannot be duplicated), perform complete operational check (*9). If NG (symptom is confirmed), continue with STEP-2 FE following. AT 2. Check for any service bulletins. 3. Perform self-diagnosis STEP-1. (*1) ΟK Go to appropriate malfunctioning AX 4. Perform self-diagnosis STEP-2. (*10) sensor circuit. (*6) NG OK SU Go to Magnet Clutch Circuit. (*7) · Check Magnet Clutch Mechanism. 5. Perform self-diagnosis STEP-4. (*10) NG • Check for refrigerant pressure. (*8) OK [Cause cannot be confirmed by self-diagnosis.] 6. Check ambient sensor circuit. (*2) OK 7. Check in-vehicle sensor circuit. (*3) OK 8. Check sunload sensor circuit. (*4) BT OK 9. Check intake sensor circuit. (*13) HA OK 10. Check air mix door motor PBR circuit. (*5) OK Go to Trouble Diagnosis for If the symptom still exists, perform a complete operational check (*11) and check for other symptoms. [Refer to related symptom. Yes symptom table, (*12).] Does another symptom exist? EL Another symptom exists. ↓ No INSPECTION END Replace auto amp. RHA398H *1: FUNCTION CONFIRMATION *6: FUNCTION CONFIRMATION *10: HA-37 PROCEDURE (HA-37) PROCEDURE (HA-37), see No. *11: HA-47 13. *2: HA-93 *12: HA-46 *7: HA-76 *3: HA-97 *13: HA-104 *8: HA-84 *4: HA-100 *9: HA-47 *5: HA-106

Magnet Clutch (Cont'd)

BATTERY

|[] \$

COMP

RESSER

00

RELAY

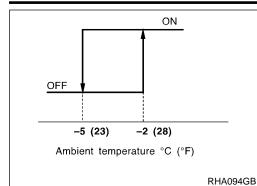
ECM

58 81 111

REFRIGERANT







AIR CONDITIONER

51

46

45

IGNITION ON

8

23

22

AUTO

AMP

SYSTEM DESCRIPTION

Auto amplifier controls compressor operation by ambient temperature and signal from ECM.

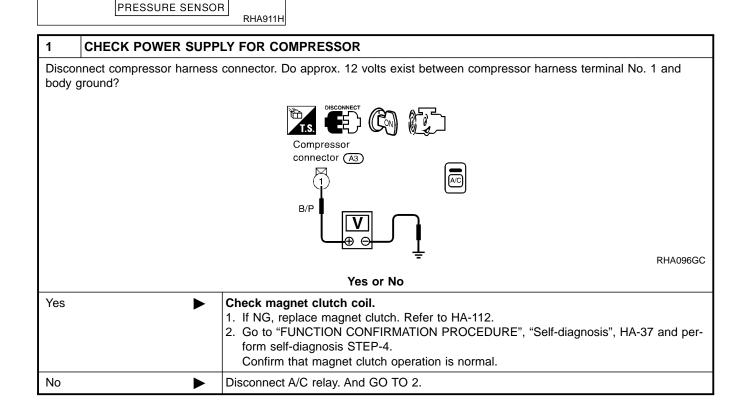
Low Temperature Protection Control

Auto amplifier will turn the compressor "ON" or "OFF" as determined by a signal detected by ambient sensor.

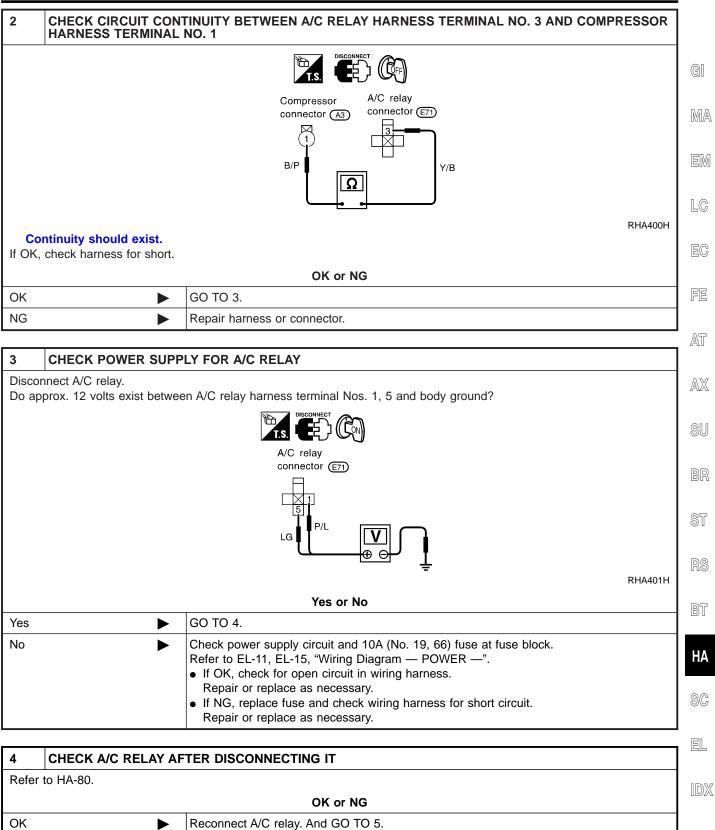
When ambient temperatures are greater than $-2^{\circ}C$ (28°F), the compressor turns "ON". The compressor turns "OFF" when ambient temperatures are less than $-5^{\circ}C$ (23°F).

DIAGNOSTIC PROCEDURE

SYMPTOM: Magnet clutch does not engage when AUTO switch is ON.

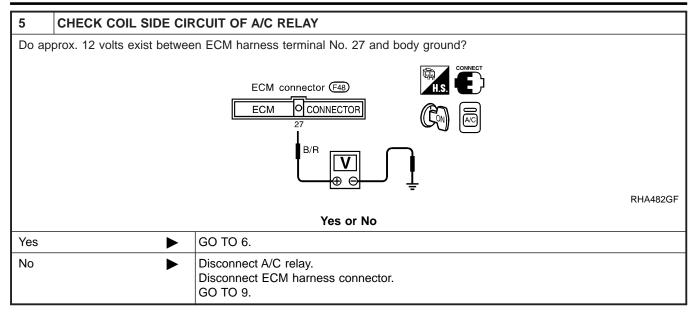


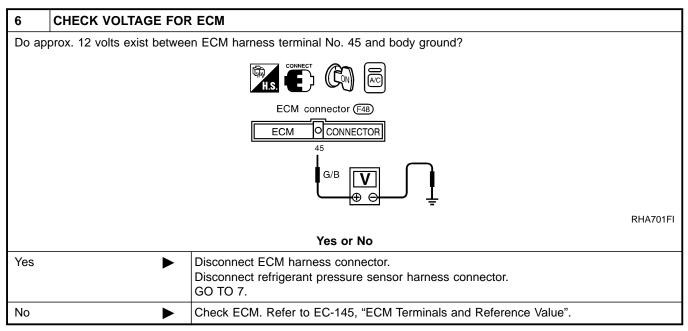




ОК 🕨	Reconnect A/C relay. And GO TO 5.		
NG	 Replace A/C relay. Go to "FUNCTION CONFIRMATION PROCEDURE", "Self-diagnosis", HA-37 and perform self-diagnosis STEP-4. Confirm that magnet clutch operation is normal. 		

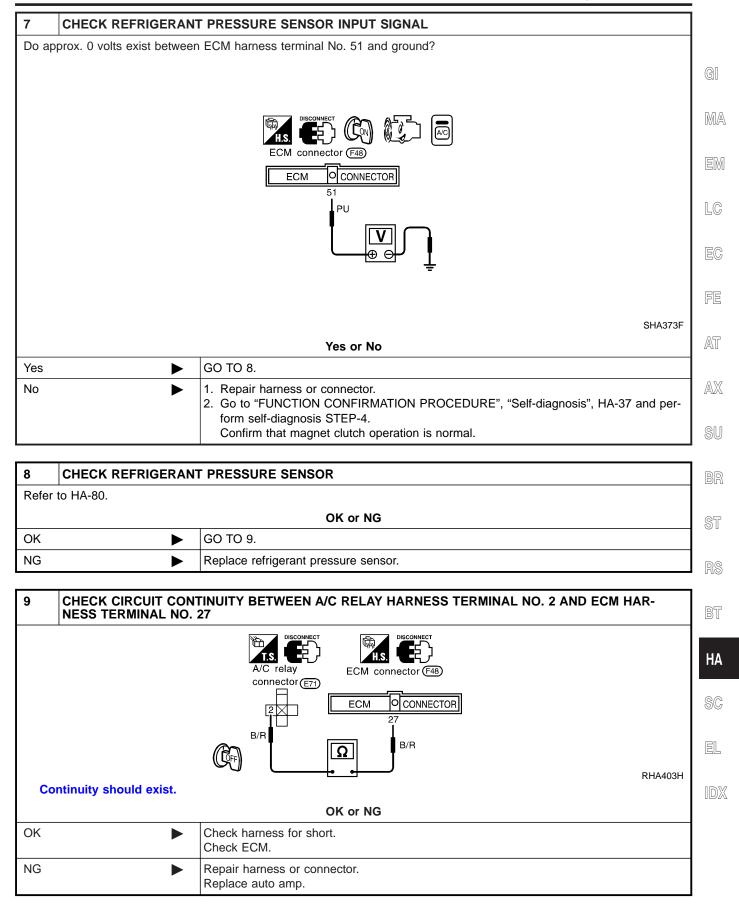
Magnet Clutch (Cont'd)

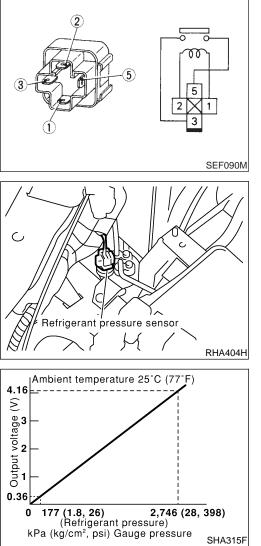






Magnet Clutch (Cont'd,





COMPONENT INSPECTION

A/C Relay

NHHA0204

Check continuity between terminal Nos. 3 and 5.

NHHA0204S01

Conditions	Continuity
12V direct current supply between terminal Nos. 1 and 2	Yes
No current supply	No

If NG, replace relay.

Refrigerant Pressure Sensor

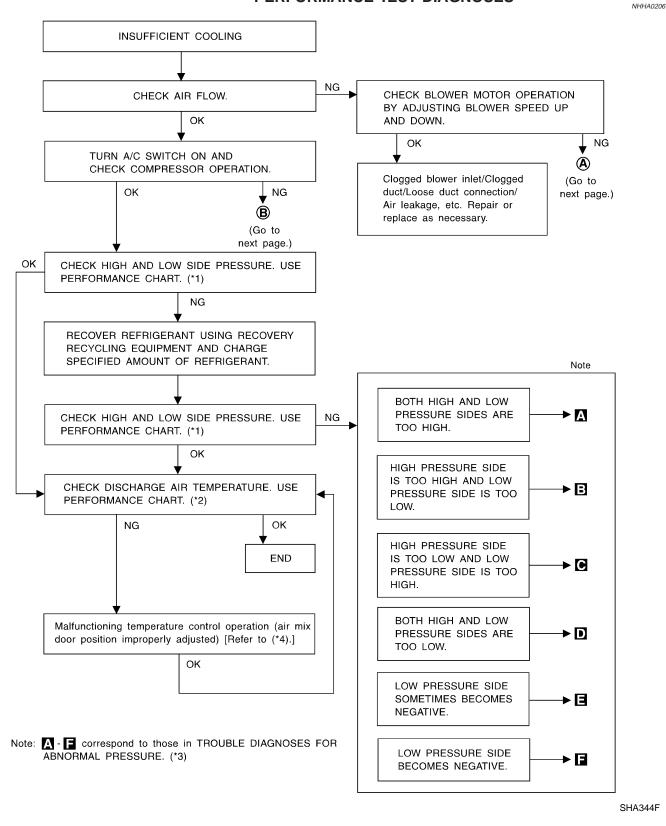
Make sure that higher A/C refrigerant pressure results in higher refrigerant-pressure sensor output voltage.

Insufficient Cooling

	Insufficier	nt Cooling	J			
TR	OUBLE DIAGNOSIS PROCEDURE FOR INSU	FFICIENT C	001			
SY	МРТОМ:			=NHH	IA0205	
•	Insufficient cooling					GI
INS	SPECTION FLOW					
	1. Confirm symptom by performing the following operational of	check.				MA
		OPERATIONAL	CHEC	K – Temperature decrease		
	TEMP			re dial counterclockwise until 18°C		EM
		(65°F) is display	ed.			
		b. Check for col	d air	at discharge air outlets.		LC
	AUTO ECON OFF			not be duplicated), perform		
		complete opera		check (*10). onfirmed), continue with STEP-2		
		following.				EC
	2. Check for any service bulletins. 3. Perform self-	diagnosis STEP- ⁻	1 (*1)		1	
	2. Check for any service bulletins.	OK] 1	FE
	4. Perform self-diagnosis STEP-2. (*11)		NG 🔸	Go to appropriate malfunctioning sensor circuit. (*5)		
	♦ OK		NG	Go to appropriate malfunctioning]	AT
	5. Perform self-diagnosis STEP-4. (*11) OK			items.		0 00
				 Check air mix door motor, mode door motor and, intake 		0.07
				door motor circuit. (*6)		AX
				 Check blower motor circuit. (*7) Check magnet clutch circuit. (*8) 		
	6. Check compressor belt tension. Refer to MA-(*13), "Checking	Drive Bolto"	NG I]	SU
	U. Check compression ben tension. There to MA-(13), Checking ↓ OK	Dive Delts .		Adjust or replace compressor belt.]	00
	7. Check air mix door operation. (*2)		NG 🕨	Adjust or replace air mix door control linkage.		
			NG 🖡	Refer to EC (*14), "System Description".]	BR
	V OK			· · · ·	1	
	 Before connecting ACR4 to vehicle, check ACR4 gauges. No re pressure should be displayed. If NG, recover refrigerant from er 					ST
		quipinont intoor	NG		-	
	10. Confirm refrigerant purity in supply tank using ACR4 and refrig	gerant identifier.	•	Refer to Contaminated refrigerant. (*12))	٦Q
						RS
	Confirm refrigerant purity in vehicle A/C system using ACR4 a	nd refrigerant	NG	Refer to Contaminated refrigerant. (*12))	
	identifier. ↓ OK					BT
	12. Check refrigeration cycle pressure with manifold gauge connect	ted.	NG	Perform performance test diagnoses.]	
	Refer to (*3).			Refer to (*9).		HA
	→ OK 13. Check for evaporator coil freeze up.		NG 🖌	Replace compressor.	1	ПА
	(Does not freeze up.)	(Freeze	up.)		1	
	↓ OK 14. Check ducts for air leaks.		NG 🖡	Repair air leaks.	1	SC
	♦ OK			·	1	
	15. Perform temperature setting trimmer. (*4)(1) Set up AUXILIARY MECHANISM mode in self-diagnosis.					EL
	(2) Turn temperature dial counterclockwise as desired.					
	→ OK INSPECTION END					
				RHA405	пА	IDX
*1:	HA-36 *6: HA-55			*11: HA-37		
	HA-62 *7: HA-67			*12: HA-2		
	HA-84 *8: HA-76			*13: MA-13		
	HA-45 *9: HA-82			*14: EC-520		
*5:	FUNCTION CONFIRMATION *10: HA-47 PROCEDURE (HA-37), see No.					
	13.					

Insufficient Cooling (Cont'd)

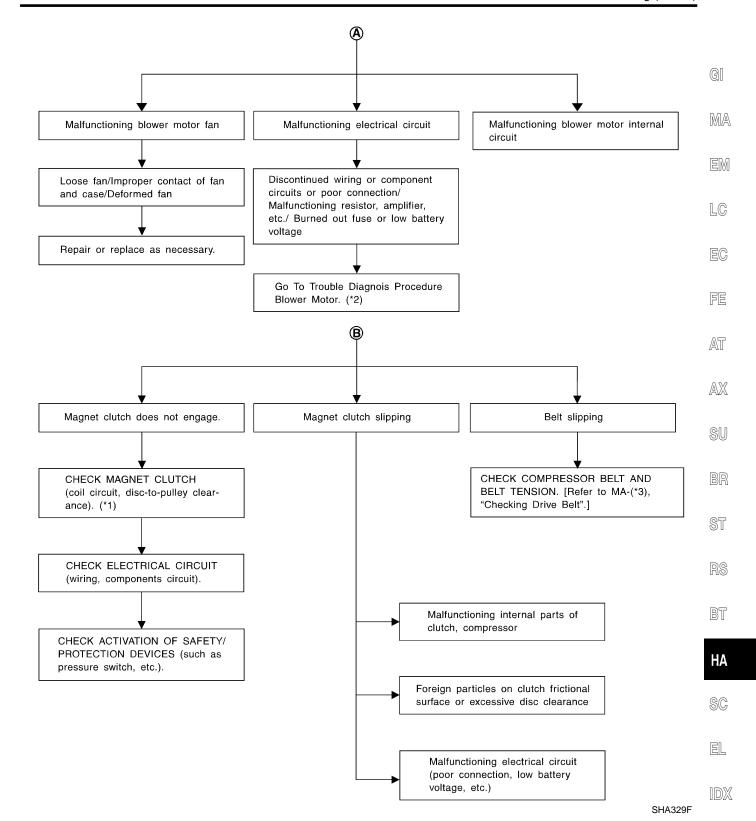
PERFORMANCE TEST DIAGNOSES



*1: HA-84 *2: HA-84 *3: HA-85

*4: HA-61

Insufficient Cooling (Cont'd)



*1: HA-112

*2: HA-66

*3: MA-13



NHHA0207

NHHA0207S01

PERFORMANCE TEST

Test Condition

Testing must be performed as follows:

Vehicle location	Indoors or in the shade (in a well-ventilated place)
Doors	Closed
Door window	Open
Hood	Open
TEMP.	Max. COLD
Mode switch	Ventilation) set
REC switch	(Recirculation) set
ℜ (blower) speed	Max. speed set
Engine speed	Idle speed
Operate the air conditioning system fo	r 10 minutes before taking measurements.

Test Reading Recirculating-to-discharge Air Temperature Table

NHHA0207S02

NHHA0207S0202

Inside air (Recirculating air) at blower assembly inlet			
Relative humidity %	Air temperature °C (°F)	Discharge air temperature at center ventilator °C (°F)	
	15 (59)	3.5 - 5.4 (38 - 42)	
	20 (68)	6.6 - 8.9 (44 - 48)	
50 - 60	25 (77)	9.5 - 12.6 (49 - 55)	
	30 (86)	13.4 - 16.5 (56 - 62)	
	35 (95)	17.6 - 21.3 (64 - 70)	
	15 (59)	5.4 - 7.1 (42 - 45)	
	20 (68)	8.9 - 11.0 (48 - 52)	
60 - 70	25 (77)	12.6 - 15.4 (55 - 60)	
	30 (86)	16.5 - 20.0 (62 - 68)	
	35 (95)	21.3 - 24.8 (70 - 77)	

Ambient Air Temperature-to-operating Pressure Table

Ambi	ent air		
Relative humidity %	Air temperature °C (°F)	High-pressure (Discharge side) kPa (kg/cm², psi)	Low-pressure (Suction side) kPa (kg/cm ² , psi)
	15 (59)	539 - 657 (5.5 - 6.7, 78 - 95)	177 - 216 (1.8 - 2.2, 26 - 31)
	20 (68)	677 - 824 (6.9 - 8.4, 98 - 119)	167 - 206 (1.7 - 2.1, 24 - 30)
50 - 70	25 (77)	843 - 1,030 (8.6 - 10.5, 122 - 149)	177 - 226 (1.8 - 2.3, 26 - 33)
	30 (86)	1,030 - 1,275 (10.5 - 13.0, 149 - 185)	216 - 255 (2.2 - 2.6, 31 - 37)
	35 (95)	1,245 - 1,520 (12.7 - 15.5, 181 - 220)	265 - 324 (2.7 - 3.3, 38 - 47)

Insufficient Cooling (Cont'd)

₹X11

GI

TROUBLE DIAGNOSES FOR ABNORMAL PRESSURE

Whenever system's high and/or low side pressure is abnormal, diagnose using a manifold gauge. The marker above the gauge scale in the following tables indicates the standard (normal) pressure range. Since the standard (normal) pressure range. dard (normal) pressure, however, differs from vehicle to vehicle, refer to HA-84 ("Ambient air temperature-tooperating pressure table").

Gauge indication	Refrigerant cycle	Probable cause	Corrective action	
oth high and low-pressure sides re too high. A	• Pressure is reduced soon after water is splashed on condenser.	Excessive refrigerant charge in refrigeration cycle	Reduce refrigerant until specified pressure is obtained.	-
	Air suction by cooling fan is insufficient.	 Insufficient condenser cooling performance ↓ 1. Condenser fins are clogged. 2. Improper fan rotation of cooling fan 	 Clean condenser. Check and repair cooling fan as necessary. 	[
	 Low-pressure pipe is not cold. When compressor is stopped high-pressure value quickly drops by 	Poor heat exchange in con- denser (After compressor operation stops, high pressure decreases too slowly.)	Evacuate repeatedly and recharge system.	-
	approximately 196 kPa (2 kg/cm ² , 28 psi). It then decreases gradually thereafter.	Air in refrigeration cycle		_
	Engine tends to overheat.	Engine cooling systems mal- function.	Check and repair each engine cooling system.	
	• An area of the low-pres- sure pipe is colder than areas near the evaporator	 Excessive liquid refrigerant on low-pressure side Excessive refrigerant dis- 	Replace expansion valve.	-
	outlet.Plates are sometimes covered with frost.	 charge flow Expansion valve is open a little compared with the specification. 		
		 Improper thermal valve installation Improper expansion valve adjustment 		

SC

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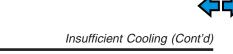
NHHA0208S03

High-pressure Side is Too High and Low-pressure Side is Too Low.

High-pressure Side is Too	High and Low-pressu	e Side is 100 Low.	NHHA0208S02
Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too high and low-pressure side is too low.	Upper side of condenser and high-pressure side are hot, however, liquid tank is not so hot.	High-pressure tube or parts located between compressor and condenser are clogged or crushed.	 Check and repair or replace malfunctioning parts. Check lubricant for con- tamination.

High-pressure Side is Too Low and Low-pressure Side is Too High.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
High-pressure side is too low and low-pressure side is too high.	High and low-pressure sides become equal soon after compressor operation stops.	Compressor pressure opera- tion is improper. ↓ Damaged inside compressor packings	Replace compressor.
	No temperature difference between high and low-pres- sure sides	Compressor pressure opera- tion is improper. ↓ Damaged inside compressor packings.	Replace compressor.



Both High- and Low-pressure Sides are Too Low.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
th high- and low-pressure sides too low.	 There is a big temperature difference between receiver drier outlet and inlet. Outlet temperature is extremely low. Liquid tank inlet and expansion valve are frosted. 	Compressor discharge capacity does not change. (Compressor stroke is set at maximum.)	 Replace liquid tank. Check lubricant for contamination.
	 Temperature of expansion valve inlet is extremely low as compared with areas near liquid tank. Expansion valve inlet may be frosted. Temperature difference occurs somewhere in high- pressure side 	High-pressure pipe located between receiver drier and expansion valve is clogged.	 Check and repair malfunctioning parts. Check lubricant for contamination.
	• Expansion valve and liquid tank are warm or only cool when touched.	Low refrigerant charge ↓ Leaking fittings or compo- nents	Check refrigerant for leaks. Refer to "Checking Refriger- ant Leaks", HA-119.
	There is a big temperature difference between expan- sion valve inlet and outlet while the valve itself is frosted.	 Expansion valve closes a little compared with the specification. ↓ 1. Improper expansion valve adjustment 2. Malfunctioning thermal valve 3. Outlet and inlet may be clogged. 	 Remove foreign particles by using compressed air. Check lubricant for con- tamination.
	An area of the low-pressure pipe is colder than areas near the evaporator outlet.	Low-pressure pipe is clogged or crushed.	Check and repair malfunctioning parts.Check lubricant for contamination.
	Air flow volume is not enough or is too low.	Evaporator is frozen. ↓ Compressor discharge capacity does not change. (Compressor stroke is set at maximum length.)	Replace compressor.

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NHHA0208S06

Low-pressure Side Sometimes Becomes Negative.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side sometimes becomes negative.	 Air conditioning system does not function and does not cyclically cool the compartment air. The system constantly functions for a certain period of time after com- pressor is stopped and restarted. 	Refrigerant does not dis- charge cyclically. ↓ Moisture is frozen at expan- sion valve outlet and inlet. ↓ Water is mixed with refriger- ant.	 Drain water from refriger- ant or replace refrigerant. Replace liquid tank.

Low-pressure Side Becomes Negative.

Gauge indication	Refrigerant cycle	Probable cause	Corrective action
Low-pressure side becomes nega- tive.	Liquid tank or front/rear side of expansion valve's pipe is frosted or dewed.	High-pressure side is closed and refrigerant does not flow. ↓ Expansion valve or liquid tank is frosted.	 Leave the system at rest until no frost is present. Start it again to check whether or not the problem is caused by water or foreign particles. If water is the cause, ini- tially cooling is okay. Then the water freezes causing a blockage. Drain water from refrigerant or replace refrigerant. If due to foreign particles, remove expansion valve and remove the particles with dry and compressed air (not shop air). If either of the above methods cannot correct the problem, replace expansion valve. Replace liquid tank. Check lubricant for con- tamination.

Insufficient Heating

Insufficient Heating TROUBLE DIAGNOSIS PROCEDURE FOR INSUFFICIENT HEATING =NHHA0209 SYMPTOM: Insufficient heating **INSPECTION FLOW** MA 1. Confirm symptom by performing the following operational check. **OPERATIONAL CHECK – Temperature increase** a. Turn the temperature dial clockwise until 32°C W O (85°F) is displayed. 85°F b. Check for hot air at discharge air outlets. **##** If OK (symptom cannot be duplicated), perform LC complete operational check (*1). OFF <u>ر</u>هک MODE AUTO ECON If NG (symptom is confirmed), continue with STEP-2 following. 2. Check for any service bulletins. 3. Perform self-diagnosis STEP-1. (*2) FE ΟK Go to appropriate malfunctioning 4. Perform self-diagnosis STEP-2. (*3) sensor circuit. (*6) AT NG OK Go to appropriate malfunctioning 5. Perform self-diagnosis STEP-4. (*4) AX NG items. ΟK · Check air mix door motor, mode door motor and intake door motor 6. Check the following: circuit. (*7) • Engine coolant level [Refer to MA-(*12), "Changing Engine Coolant".] • Check blower motor circuit. (*8) · Hoses for leaks or kinks. • Radiator cap. Refer to LC-(*13), "System Check". Repair/replace as necessary. · Air in cooling system. NG ↓ок Go to TROUBLE DIAGNOSIS PROCEDURE 7. Check air mix door operation. Refer to (*5). NG FOR AIR MIX DOOR (LAN). (*9) ΟK 8. Check ducts for air leaks. Repair leaks. NG ↓ок 9. Check the heater inlet and outlet hose temperatures by touching. Both hoses warm Hot inlet BT Warm outlet Check thermostat installation. Repair or replace as Check heater hoses for proper installation. [Refer to LC-(*10), "Thermostat".] necessary. Retest. NG NG HA OK ΟK Note Note Replace thermostat. Retest. Back flush heater core, drain and refill coolant. [Refer to MA-(*11), "Changing Engine Coolant".] Retest Hot inlet Hot inlet Both hoses Warm outlet Warm outlet warm System OK Replace heater core. Refill engine coolant. [Refer to MA-(*11), "Changing Engine Coolant".] Retest. Hot inlet Warm outlet RHA406HA *1: HA-47 *6: FUNCTION CONFIRMATION *9: HA-60 PROCEDURE (HA-37), see No. *2: HA-36 *10: LC-14 13. *3: HA-37 *11: MA-14 *7: HA-55 *4: HA-37 *12: MA-14 *8: HA-69 *5: HA-62 *13: LC-9

HA-89



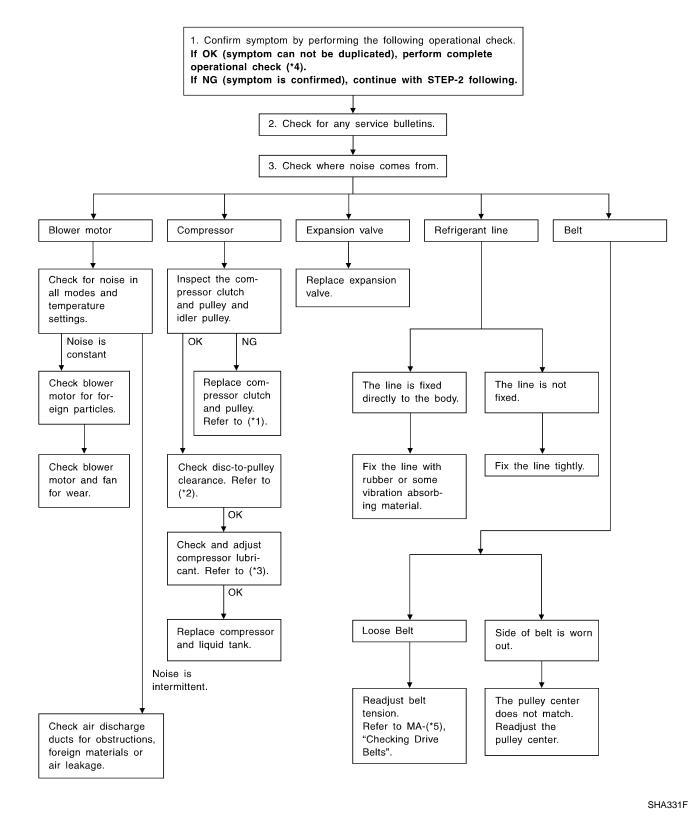
=NHHA0210

Noise

Noise

TROUBLE DIAGNOSIS PROCEDURE FOR NOISE SYMPTOM:

Noise



Self-diagnosis

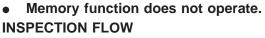
30

EXIT

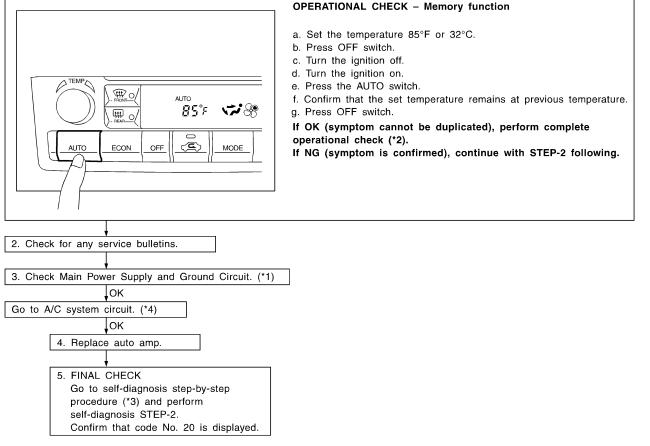
	Self-diagnosis	
TRC	ROUBLE DIAGNOSIS PROCEDURE FOR SELF-DIAGNOSIS	NUUL40044
•	/MPTOM: Self-diagnosis cannot be performed. SPECTION FLOW	=NHHA0211 G[
		MA
	1. Confirm symptom by performing operational check. OPERATIONAL CHECK – AUTO mode a. Press AUTO switch. b. Display should indicate AUTO (not ECC	,
	Confirm that the compressor clutch engage (audio or visual inspection). (Discharge air and blower speed will dependent on ambient, in-vehicle and set temperature)	end LC
	If OK (symptom cannot be duplicated), complete operational check (*9). If NG (symptom is confirmed), continue	
	following.	FE
	2. Check for any service bulletins.	AT
	3. Check Main Power Supply and Ground Circuit. (*1)	0.97
	OK Cause cannot be confirmed by self-diagnosis.	AX
	 4. Check ambient sensor circuit. (*2) ↓ OK 5. Check in-vehicle sensor circuit. (*3) 	SU
		BR
	If the symptom still exists, perform a complete OK OF	
	7. Check intake sensor circuit. (*5) OK [Refer to symptom table, (*8).] Does another symptom exist?	ST
	8. Check air mix door motor PBR circuit. (*6)	S
	Replace auto amp. Go to Trouble Diagn INSPECTION END related symptom.	nosis for RS
	Another symptom ex	xists. RHA407H
	HA-51 *4: HA-100 *7: HA-47	
	HA-93*5:HA-104*8:HA-46HA-97*6:HA-106*9:HA-47	HA
		SC
		EL

IDX

Memory Function TROUBLE DIAGNOSIS PROCEDURE FOR MEMORY FUNCTION SYMPTOM:



1. Confirm symptom by performing the following operational check.



*1: HA-51 *2: HA-47 *3: HA-37

*4: HA-51

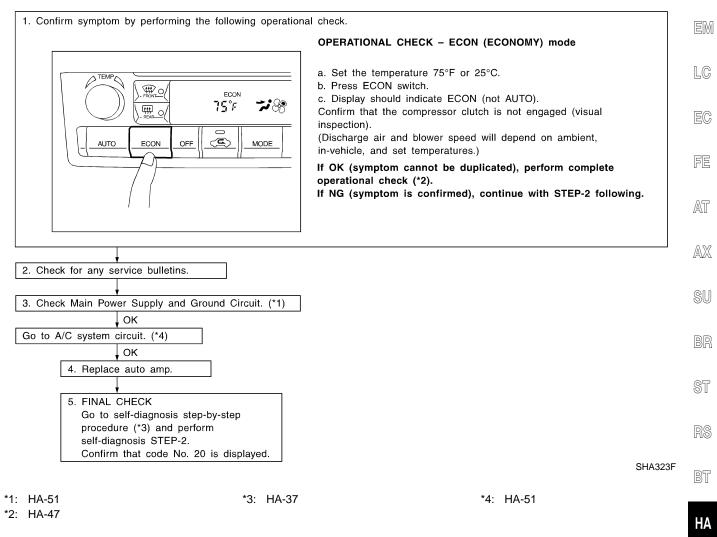
RHA912H

=NHHA0212

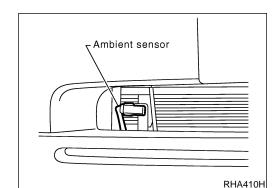
ECON (ECONOMY) Mode

ECON (ECONOMY) Mode TROUBLE DIAGNOSIS PROCEDURE FOR ECON (ECONOMY) MODE SYMPTOM:

• ECON mode does not operate. INSPECTION FLOW



EL



Ambient Sensor Circuit COMPONENT DESCRIPTION

The ambient sensor is attached in front of the right side condenser. It detects ambient temperature and converts it into a resistance value which is then input into the auto amplifier.

,

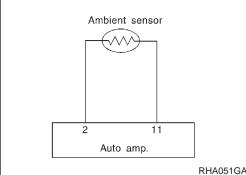
GI

MA



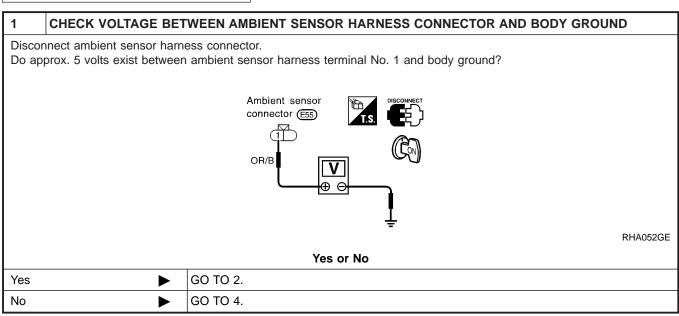
AMBIENT TEMPERATURE INPUT PROCESS

The automatic amplifier includes a "processing circuit" for the ambient sensor input. However, when the temperature detected by the ambient sensor increases quickly, the processing circuit retards the auto amp. function. It only allows the auto amp. to recognize an ambient temperature increase of 0.33°C (0.6°F) per 100 seconds. As an example, consider stopping for a cup of coffee after high speed driving. Although the actual ambient temperature has not changed, the temperature detected by the ambient sensor will increase. This is because the heat from the engine compartment can radiate to the front grille area, location of the ambient sensor.



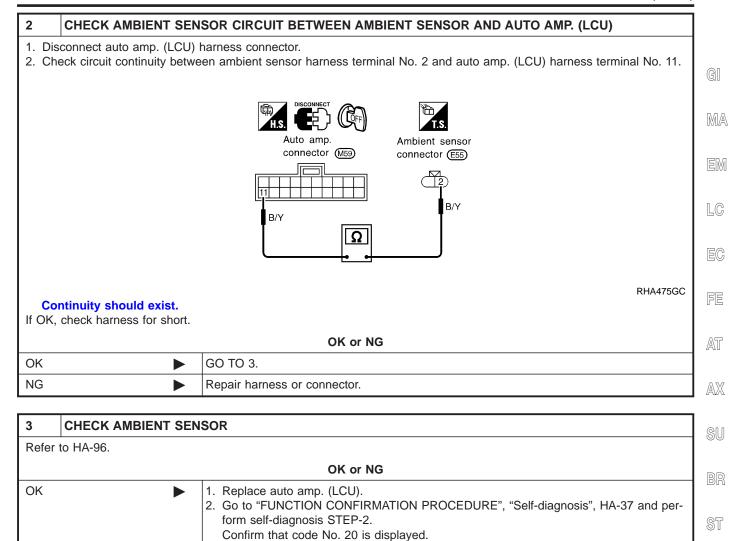
DIAGNOSTIC PROCEDURE

SYMPTOM: Ambient sensor circuit is open or shorted. (\vec{c} or $-\vec{c}$) is indicated on the display as a result of conducting Selfdiagnosis STEP 2.)





Ambient Sensor Circuit (Cont'd)



NG

Replace ambient sensor.

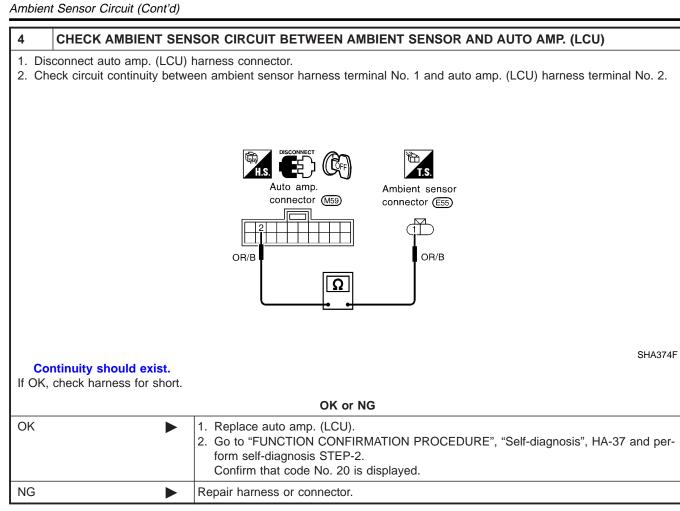
HA

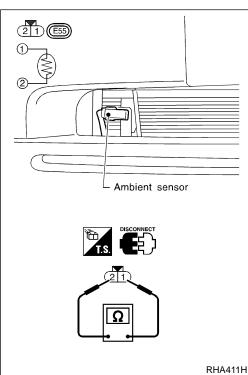
SC

EL

1DX







COMPONENT INSPECTION Ambient Sensor

NHHA0217

After disconnecting ambient sensor harness connector, measure resistance between terminals 2 and 1 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance $k\Omega$
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
25 (77)	2.19

RHA411H



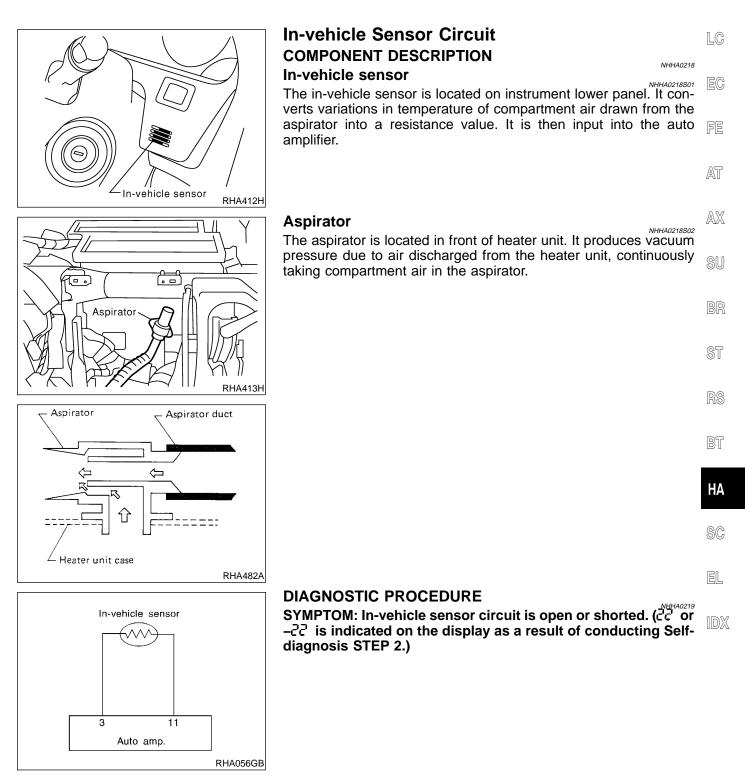
Ambient Sensor Circuit (Cont'd)

•	Resistance $k\Omega$	Temperature °C (°F)
-	1.51	35 (95)
GI	1.27	40 (104)
-	1.07	45 (113)
• • • • •		

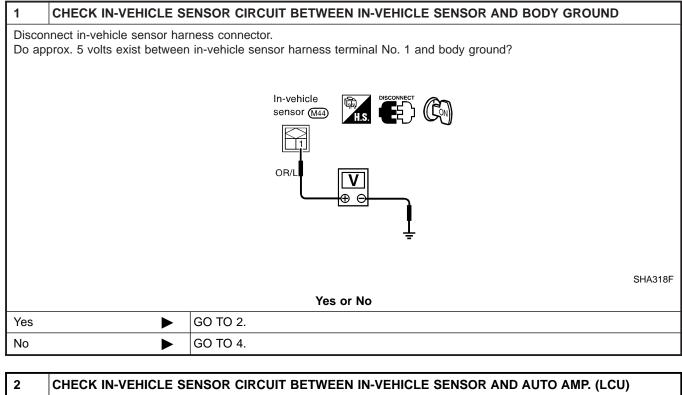
If NG, replace ambient sensor.

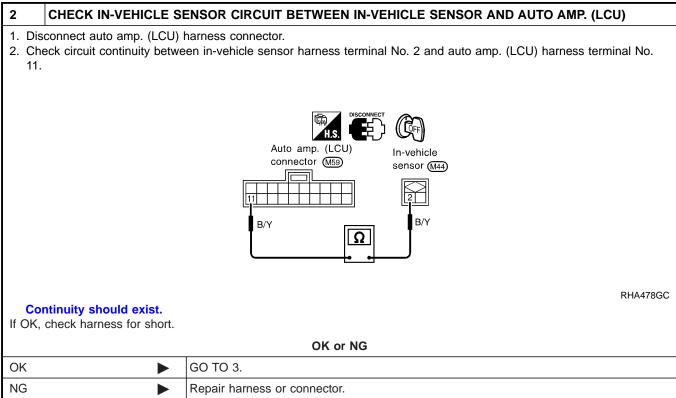
MA

EM





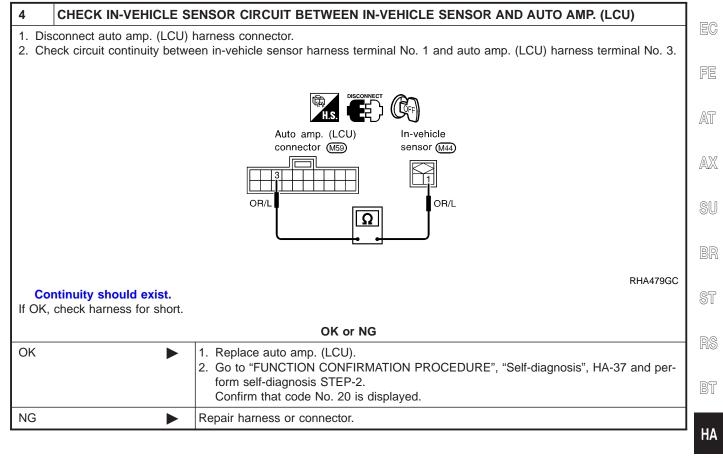






In-vehicle Sensor Circuit (Cont'd)

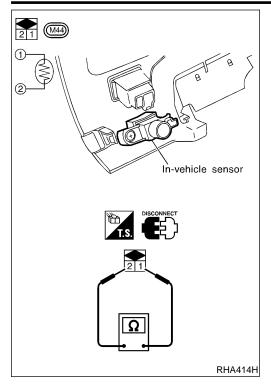
3	3 CHECK IN-VEHICLE SENSOR		1
Refer	to HA-100.		1
		OK or NG	GI
ОК	•	 Replace auto amp. Go to "FUNCTION CONFIRMATION PROCEDURE", "Self-diagnosis", HA-37 and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed. 	MA
NG	►	 Replace in-vehicle sensor. Go to "FUNCTION CONFIRMATION PROCEDURE", "Self-diagnosis", HA-37 and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed. 	EM



SC

EL

IDX



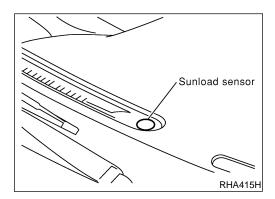
COMPONENT INSPECTION In-vehicle Sensor

NHHA0220

After disconnecting in-vehicle sensor harness connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance kΩ
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07

If NG, replace in-vehicle sensor.



Sunload Sensor Circuit COMPONENT DESCRIPTION

The sunload sensor is located on the right defroster grille. It detects sunload entering through windshield by means of a photo diode. The sensor converts the sunload into a current value which is then input into the auto amplifier.

SUNLOAD INPUT PROCESS

The auto amp. also includes a processing circuit which "average" the variations in detected sunload over a period of time. This prevents drastic swings in the ATC system operation due to small or quick variations in detected sunload.

For example, consider driving along a road bordered by an occasional group of large trees. The sunload detected by the sunload sensor will vary whenever the trees obstruct the sunlight. The processing circuit averages the detected sunload over a period of time, so that the (insignificant) effect of the trees momentarily

11

1

Yes

No

Sunload Sensor Circuit (Cont'd)

obstructing the sunlight does not cause any change in the ATC system operation. On the other hand, shortly after entering a long tunnel, the system will recognize the change in sunload, and the system will react accordingly.



GI

MA **DIAGNOSTIC PROCEDURE** LC SYMPTOM: Sunload sensor circuit is open or shorted. (25 or Sunload sensor -25 is indicated on the display as a result of conducting Selfdiagnosis STEP 2.) FE 12 Auto amp. AT SHA301F AX CHECK SUNLOAD SENSOR CIRCUIT BETWEEN SUNLOAD SENSOR AND BODY GROUND Disconnect sunload sensor harness connector. SU Do approx. 5 volts exist between sunload sensor harness terminal No. 1 and body ground? Sunload sensor connector (M85) 8 ST OR Θ Ð RHA062GD BT Yes or No GO TO 2. ► HA

SC

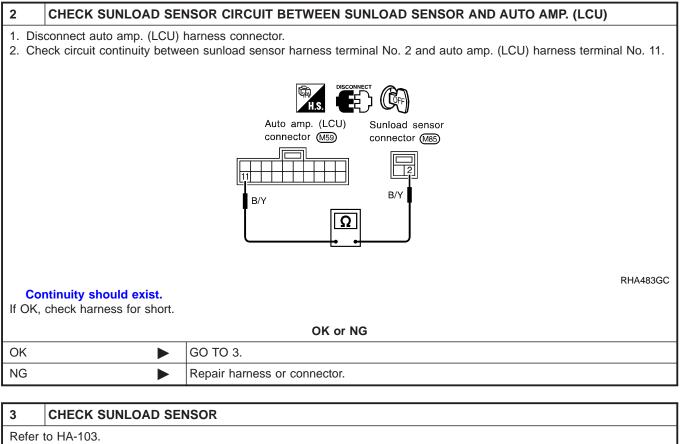
EL

GO TO 4.

►



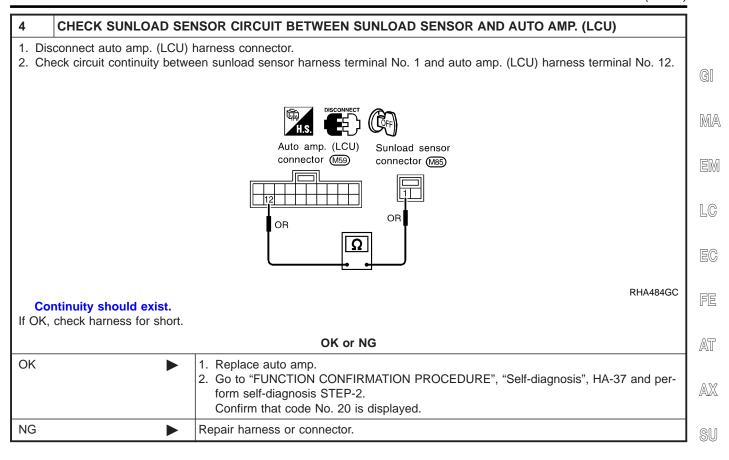
Sunload Sensor Circuit (Cont'd)

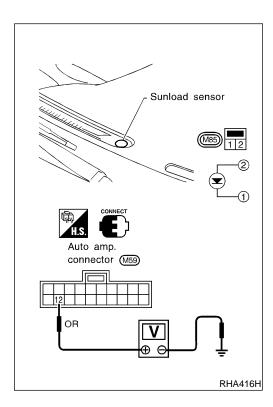


OK or NG		
ОК	•	 Replace auto amp. (LCU). Go to "FUNCTION CONFIRMATION PROCEDURE", "Self-diagnosis", HA-37 and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.
NG		 Replace sunload sensor. Go to "FUNCTION CONFIRMATION PROCEDURE", "Self-diagnosis", HA-37 and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed.

HA-102

ST

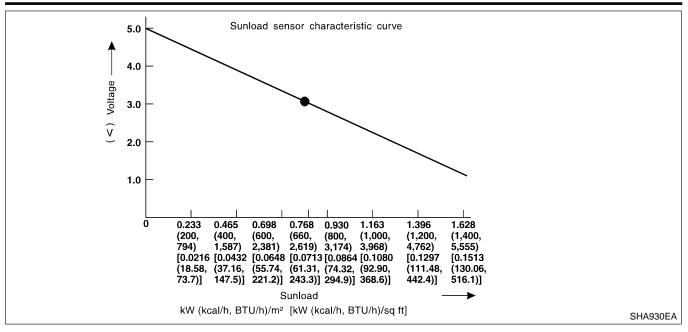


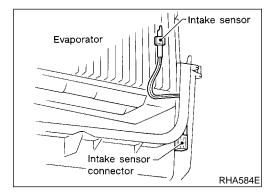


COMPONENT INSPECTION NHHA0224 Sunload Sensor NHHA0224S01 BT Measure voltage between auto amp. terminal 12 and body ground. If NG, replace sunload sensor. When checking sunload sensor, select a place where sun HA shines directly on it. SC EL

•







Intake Sensor Circuit COMPONENT DESCRIPTION Intake Sensor

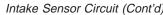
NHHA0225

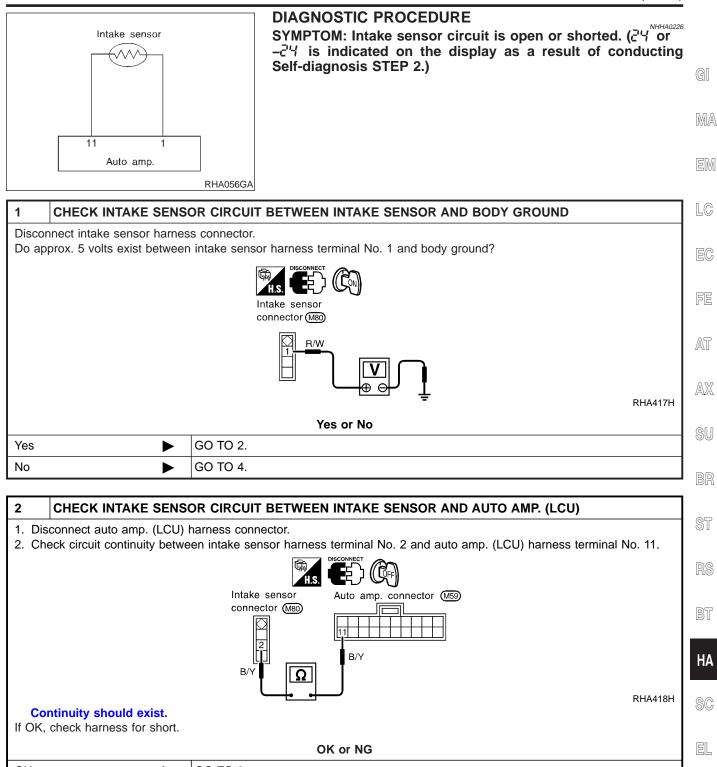
The intake sensor is located on the cooling unit. It converts temperature of air after it passes through the evaporator into a resistance value which is then input to the auto amp.

After disconnecting intake sensor harness connector, measure resistance between terminals 1 and 2 at sensor harness side, using the table below.

Temperature °C (°F)	Resistance $k\Omega$
-15 (5)	12.73
-10 (14)	9.92
-5 (23)	7.80
0 (32)	6.19
5 (41)	4.95
10 (50)	3.99
15 (59)	3.24
20 (68)	2.65
25 (77)	2.19
30 (86)	1.81
35 (95)	1.51
40 (104)	1.27
45 (113)	1.07

If NG, replace intake sensor.





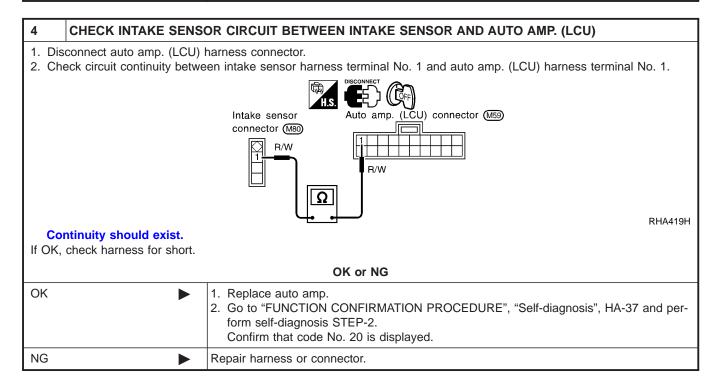
OK or NG		
ОК		GO TO 3.
NG		Repair harness or connector.

HA-105

Intake Sensor Circuit (Cont'd)



3	CHECK INTAKE SENS	OR	
Refer	Refer to HA-104.		
	OK or NG		
ОК	•	 Replace auto amp. Go to "FUNCTION CONFIRMATION PROCEDURE", "Self-diagnosis", HA-37 and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed. 	
NG	►	 Replace intake sensor. Go to "FUNCTION CONFIRMATION PROCEDURE", "Self-diagnosis", HA-37 and perform self-diagnosis STEP-2. Confirm that code No. 20 is displayed. 	



Air Mix Door Motor PBR Circuit DIAGNOSTIC PROCEDURE

For description of air mix door motor, mode door motor and intake door motor circuit, refer to HA-61.

SYMPTOM: If PBR circuit is open or shorted. (-26 or 26 is indicated on the display as a result of conducting Self-diagnosis STEP 2.)

Perform diagnostic procedure for air mix door motor, mode door motor and intake. Refer to HA-55.



GI

NHHA0228

NHHA0228S01

NHHA0228S0101

HFC-134a (R-134a) Service Procedure

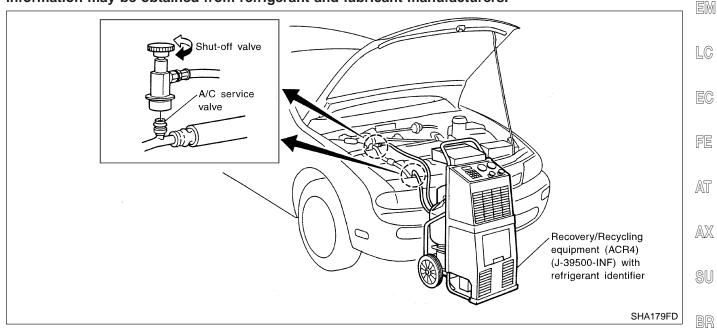
HFC-134a (R-134a) Service Procedure

SETTING OF SERVICE TOOLS AND EQUIPMENT

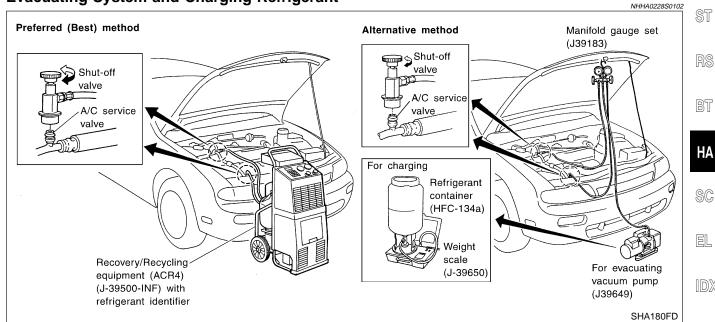
Discharging Refrigerant

WARNING:

Avoid breathing A/C refrigerant and lubricant vapor or mist. Exposure may irritate eyes, nose and throat. Remove HFC-134a (R-134a) from A/C system using certified service equipment meeting requirements of SAE J2210 (R-134a recycling equipment) or J2209 (R-134a recovery equipment). If accidental system discharge occurs, ventilate work area before resuming service. Additional health and safety information may be obtained from refrigerant and lubricant manufacturers.



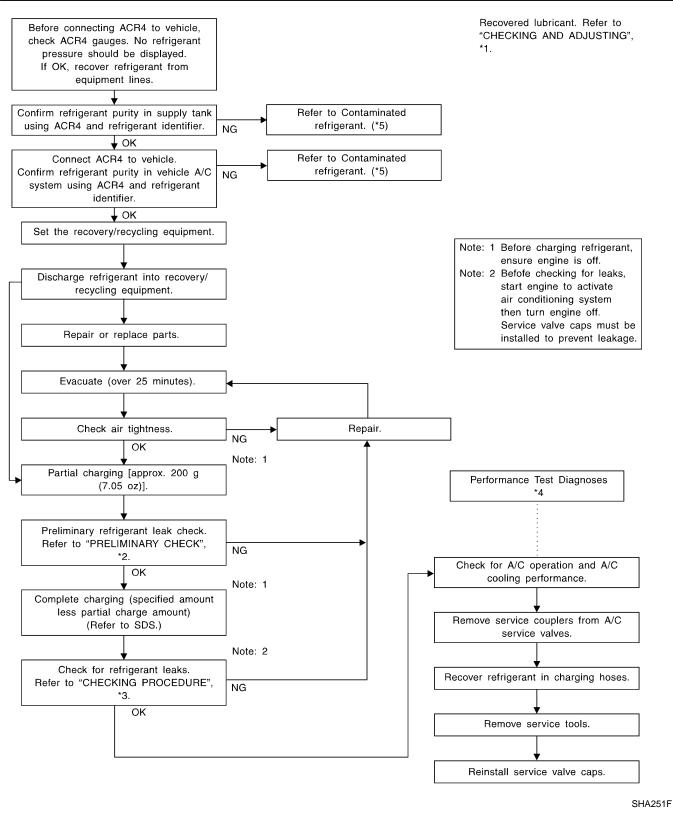
Evacuating System and Charging Refrigerant



SERVICE PROCEDURE

HFC-134a (R-134a) Service Procedure (Cont'd)





*1: HA-109 *2: HA-119 *3: HA-120 *4: HA-82 *5: HA-2



		Maintenance of Lubricant Quantity in Compressor	
		Maintenance of Lubricant Quantity in Compressor The lubricant in the compressor circulates through the system with the refrigerant. Add lubricant to compressor when replacing any component or after a large gas leakage occurred. It is important to maintain the specified amount. If lubricant quantity is not main- tained properly, the following malfunctions may result: Lack of lubricant: May lead to a seized compressor Excessive lubricant: Inadequate cooling (thermal exchange interference) LUBRICANT Name: Nissan A/C System Oil Type S Part number: KLH00-PAGS0	GI MA EM LC
		CHECKING AND ADJUSTING Adjust the lubricant quantity according to the test group shown below.	EC
1 CHECK LUBRICANT			FE
Can lubricant return operation • A/C system works properly. • There is no evidence of a la	be performed?		AT
		Yes or No	AX
Yes	GO TO 2.		
No	GO TO 3.		SU
 PERFORM LUBRICA Start engine, and set the for Test condition 		DPERATION, PROCEEDING AS FOLLOWS:	BR
Engine speed: Idling to 1 A/C or AUTO switch: ON Blower speed: Max. posi	-		ST
Temp. control: Optional [Set so that inta ressor. Connec	ke air temperature is 25 to 30°C (77 to 86°F).] It the manifold gauge, and check that the high pressure side pressure	RS
If less than the reference 3. Perform lubricant return op 4. Stop engine.	level, attach a	cover to the front face of the condenser to raise the pressure.	BT
CAUTION: If excessive lubricant leaka	e is noted, do	not perform the lubricant return operation.	HA
ОК	GO TO 3.		SC
3 CHECK COMPRESS			EL
Should the compressor be rep	iaueu (Yes or No	
Yes	Go to "Lubric	cant Adjustment Procedure for Compressor Replacement", (HA-110).	IDX

No

GO TO 4.

Maintenance of Lubricant Quantity in Compressor (Cont'd)

4	CHECK ANY PART	
	e any part to be replaced? ant leakage.)	(Evaporator, condenser, liquid tank or in case there is evidence of a large amount of
		Yes or No
Yes		Go to "Lubricant Adjusting Procedure for Components Replacement Except Compressor", (HA-110).
No		Carry out the A/C performance test.

Lubricant Adjusting Procedure for Components Replacement Except Compressor

After replacing any of the following major components, add the correct amount of lubricant to the system. Amount of lubricant to be added

Port roplaged	Lubricant to be added to system	Remarks	
Part replaced	Amount of lubricant mℓ (US fl oz, Imp fl oz)		
Evaporator	75 (2.5, 2.6)	—	
Condenser	75 (2.5, 2.6)	—	
Liquid tank	5 (0.2, 0.2)	Add if compressor is not replaced. *1	
In case of refrigerant	30 (1.0, 1.1)	Large leak	
leak	—	Small leak *2	

*1: If compressor is replaced, addition of lubricant is included in the table.

*2: If refrigerant leak is small, no addition of lubricant is needed.

Lubricant Adjusting Procedure for Compressor Replacement

- 1. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If NG, recover refrigerant from equipment lines.
- Connect ACR4 to vehicle. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier. If NG, refer to "CONTAMINATED REFRIGERANT", HA-2.
- 3. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier. If NG, refer to "CONTAMINATED REFRIGERANT", HA-2.
- 4. Discharge refrigerant into the refrigerant recovery/recycling equipment. Measure lubricant discharged into the recovery/ recycling equipment.
- 5. Remove the drain plug of the "old" (removed) compressor. Drain the lubricant into a graduated container and record the amount of drained lubricant.
- 6. Remove the drain plug and drain the lubricant from the "new" compressor into a separate, clean container.
- 7. Measure an amount of new lubricant installed equal to amount drained from "old" compressor. Add this lubricant to "new" compressor through the suction port opening.
- 8. Measure an amount of new lubricant equal to the amount recovered during discharging. Add this lubricant to "new" compressor through the suction port opening.
- 9. Torque the drain plug.

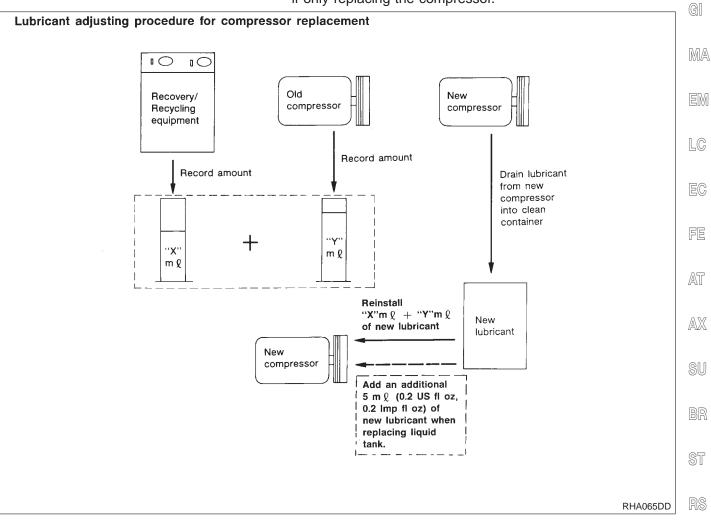
18 - 19 N·m (1.8 - 1.9 kg-m, 13 - 14 ft-lb)

HA-110



Maintenance of Lubricant Quantity in Compressor (Cont'd)

10. If the liquid tank also needs to be replaced, add an additional 5 m ℓ (0.2 US fl oz, 0.2 Imp fl oz) of lubricant at this time. Do not add this 5 m ℓ (0.2 US fl oz, 0.2 Imp fl oz) of lubricant if only replacing the compressor.



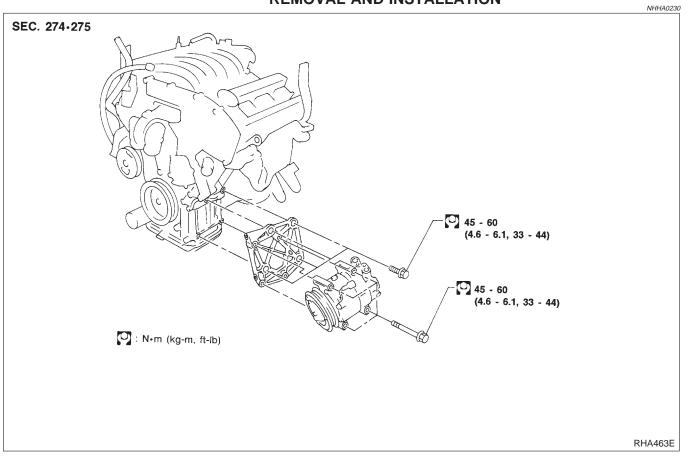
BT

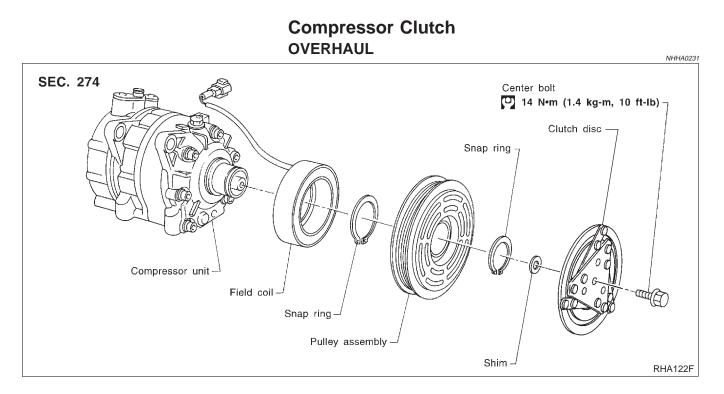
SC

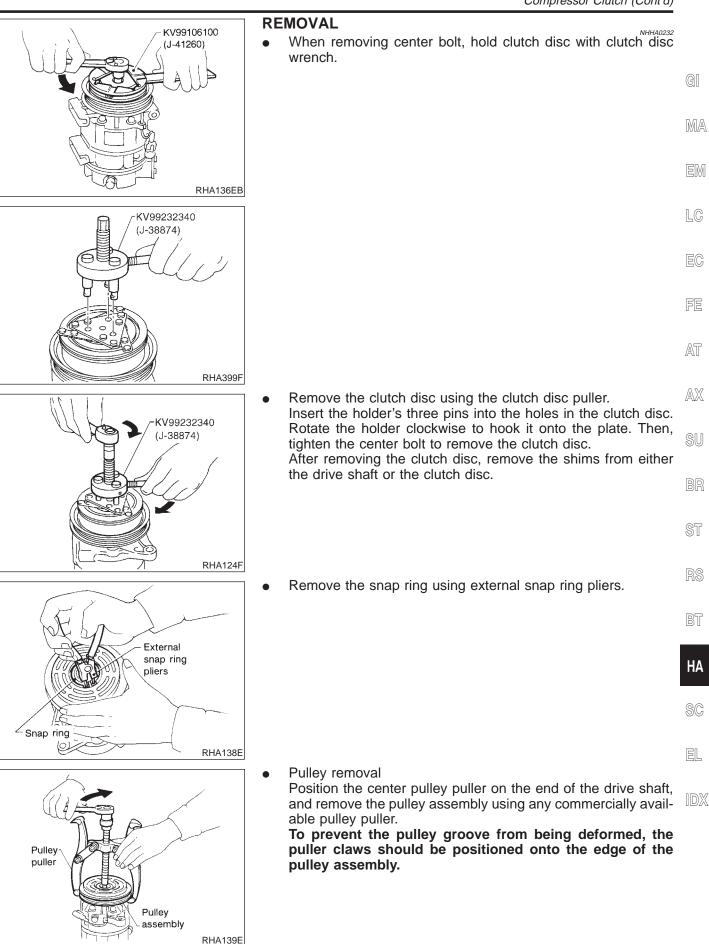
EL

IDX

Compressor REMOVAL AND INSTALLATION

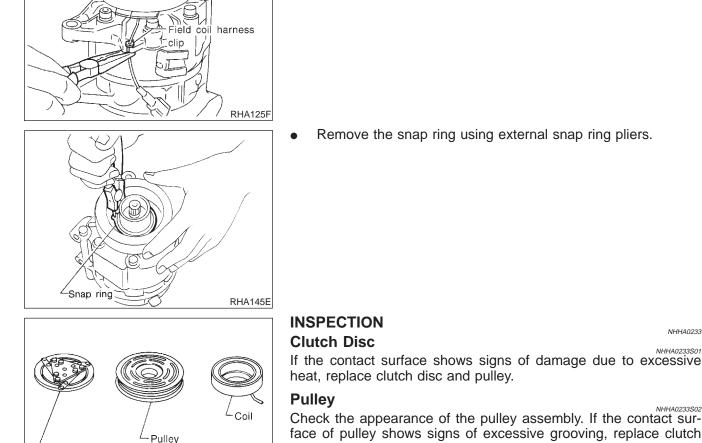






Compressor Clutch (Cont'd)





Remove the field coil harness clip using a pair of pliers. •

Remove the snap ring using external snap ring pliers.

Check the appearance of the pulley assembly. If the contact surface of pulley shows signs of excessive grooving, replace clutch disc and pulley. The contact surfaces of the pulley assembly should be cleaned with a suitable solvent before reinstallation.

Coil

RHA126F

Check coil for loose connection or cracked insulation.

Field coil Pin RHA142E

Clutch disc

INSTALLATION

Install the field coil.

NHHA0234

NHHA0233

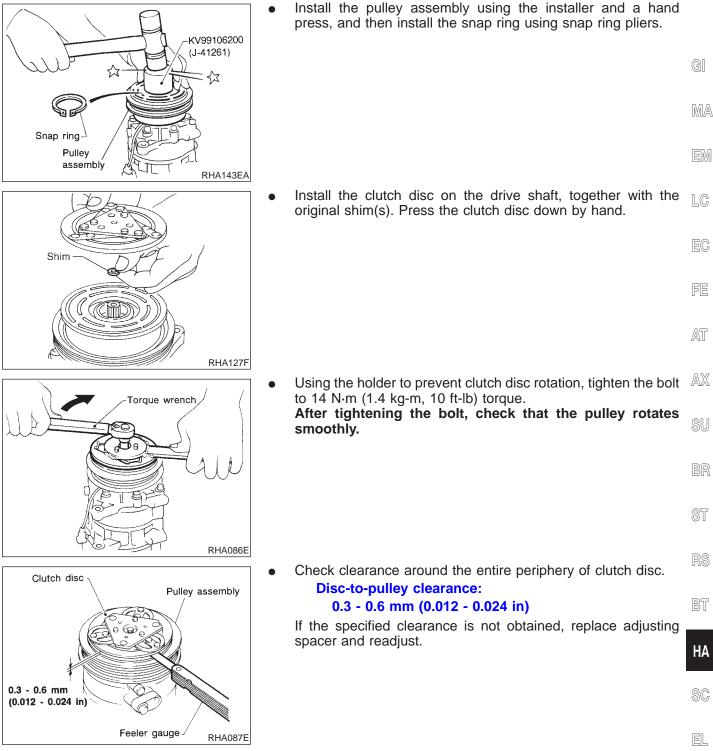
NHHA0233S01

NHHA0233S03

- Be sure to align the coil's pin with the hole in the compressor's front head.
- Install the field coil harness clip using a screwdriver.



Compressor Clutch (Cont'd)

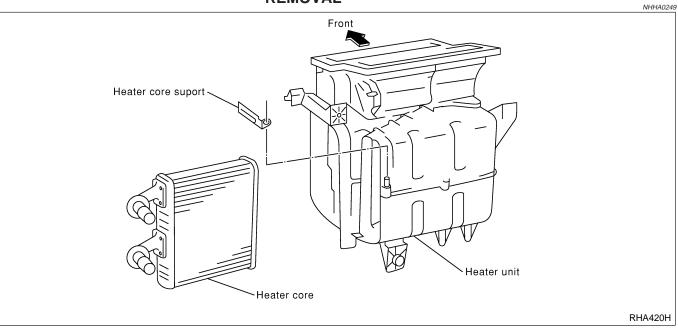


Break-in Operation

When replacing compressor clutch assembly, always carry out the break-in operation. This is done by engaging and disengaging the clutch about thirty times. Break-in operation raises the level of transmitted torque.



Heater Unit (Heater Core) REMOVAL



- 1. Drain the cooling system. Refer to MA-14, "Changing Engine Coolant".
- 2. Disconnect the two heater hoses from inside the engine compartment.
- 3. Remove the Blower and cooling unit. Refer to HA-117.
- 4. Remove the steering member assembly. Refer to BT-28, "Instrument Panel Assembly".
- 5. Remove the heater unit.
- 6. Remove the heater core.

INSTALLATION

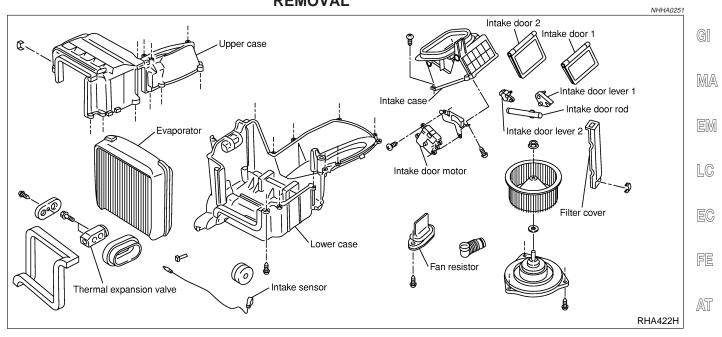
NHHA0250

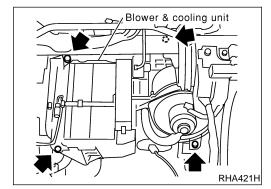
Installation is basically the reverse order of removal. When filling radiator with coolant, refer to MA-14, "Changing Engine Coolant".



Blower and Cooling Unit (A/C Evaporator)

Blower and Cooling Unit (A/C Evaporator) REMOVAL





- 1. Discharge the A/C system. Refer to HA-107.
- Disconnect the two refrigerant lines from the engine compartment.
 Cap the A/C lines to prevent moisture from entering the system SU
 - Cap the A/C lines to prevent moisture from entering the sys tem.
- 3. Remove the glove box and mating trim. Refer to BT-28, "Instrument Panel Assembly".
- 4. Disconnect the thermal amp. connector.
- 5. Disconnect the intake sensor connector.
- 6. Disconnect the fan control amp. and blower motor connector.
- 7. Remove the blower and cooling unit.
- 8. Separate the blower and cooling unit case, and remove the evaporator.
- 9. Remove the three bolts and then remove the motor from the BT blower case.

INSTALLATION

Installation is basically the reverse order of removal. **Recharge the A/C system. Refer to HA-107.**

HA

NHHA0252

AX

ST

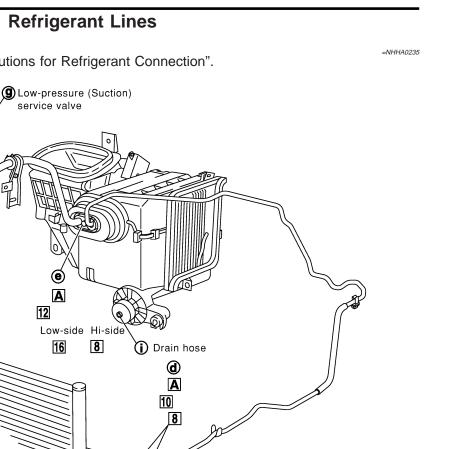
SC

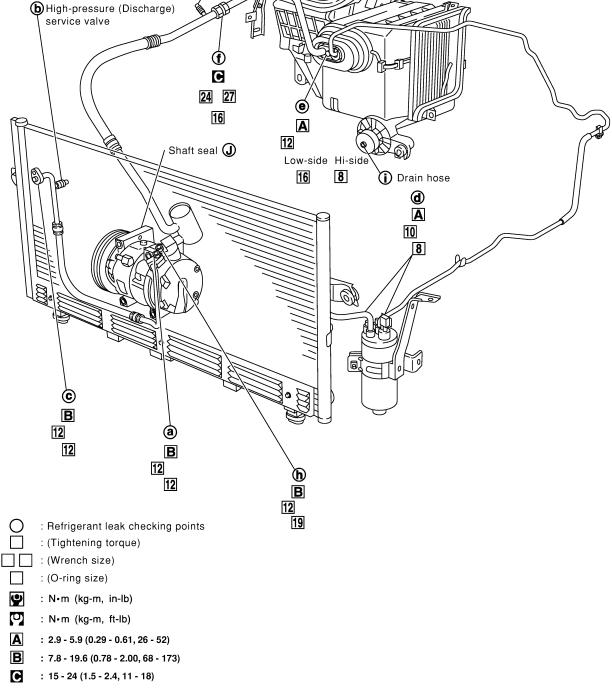
EL

Refrigerant Lines

REMOVAL AND INSTALLATION

Refer to page HA-3 regarding "Precautions for Refrigerant Connection". •





RHA423HC

Refrigerant Lines (Cont'd

CHECKING REFRIGERANT LEAKS **Preliminary Check**

NHHA0236

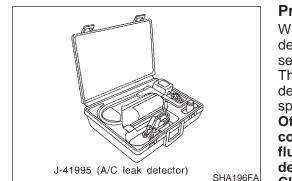
NHHA0236S01 Perform a visual inspection of all refrigeration parts, fittings, hoses, and components for signs of A/C lubricant leakage, damage and corrosion. Take note of the areas with A/C lubricant leakage to allow extra time in these areas with electronic leak detector.



FE

HA

SC



Precautions for Handling Leak Detector

LC NHHA0236S02 When performing a refrigerant leak check, use a J-41995 A/C leak detector or equivalent. Ensure that the instrument is calibrated and set properly per the operating instructions.

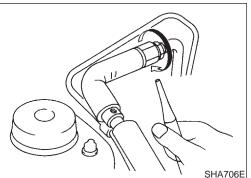
The leak detector is a delicate device. In order to use the leak detector properly, read the operating instructions and perform any specified maintenance.

Other gases in the work area or substances on the A/C components, for example, anti-freeze, windshield washer fluid. solvents and lubricants, may falsely trigger the leak AT detector. Make sure the surfaces to be checked are clean. Clean with a dry cloth or blow off with shop air. Do not allow AX the sensor tip of the detector to contact with any substance. This can also cause false readings and may damage the detector.

1. Approx. 5 mm (3/16 in)

2.

- Position probe approximately 5 mm (3/16 in) away from point to be checked.
- SHA707EA

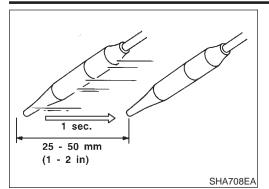


When testing, circle each fitting completely with probe.

HA-119

Refrigerant Lines (Cont'd)





Move probe along component approximately 25 to 50 mm (1 to 2 in)/sec.

Checking Procedure

To prevent inaccurate or false readings, make sure there is no refrigerant vapor, shop chemicals, or cigarette smoke in the vicinity of the vehicle. Perform the leak test in calm area (low air/wind movement) so that the leaking refrigerant is not dispersed.

- 1. Turn engine off.
- Connect a suitable A/C manifold gauge set to the A/C service ports.
- Check if the A/C refrigerant pressure is at least 345 kPa (3.52 kg/cm², 50 psi) above 16°C (61°F). If less than specification, recover/evacuate and recharge the system with the specified amount of refrigerant.

NOTE:

At temperatures below 16°C (61°F), leaks may not be detected since the system may not reach 345 kPa (3.52 kg/cm^2 , 50 psi).

- 4. Conduct the leak test from the high side (compressor discharge a to evaporator inlet e) to the low side (evaporator discharge e to shaft seal j). Refer to HA-118. Perform a leak check for the following areas carefully. Clean the component to be checked and move the leak detector probe completely around the connection/component.
- Compressor

Check the fitting of high and low pressure hoses, relief valve and shaft seal.

Liquid tank

Check the pressure switch, tube fitting, weld seams and the fusible plug mount.

• Service valves

Check all around the service valves. Ensure service valve caps are secured on the service valves (to prevent leaks).

NOTE:

After removing A/C manifold gauge set from service valves, wipe any residue from valves to prevent any false readings by leak detector.

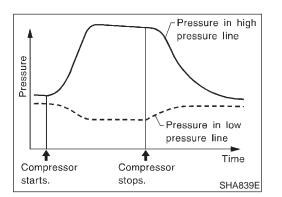
• Cooling unit (Evaporator)

With engine OFF, turn blower fan on "High" for at least 15 seconds to dissipate any refrigerant trace in the cooling unit. Wait a minimum of 10 minutes accumulation time (refer to the manufacturer's recommended procedure for actual wait time) before inserting the leak detector probe into the drain hose. Keep the probe inserted for at least ten seconds. Use caution not to contaminate the ptobe tip with water or dirt that may be in the drain hose.

HA-120

Refrigerant Lines (Cont'd)

- If a leak detector detects a leak, verify at least once by blow-5. ing compressed air into area of suspected leak, then repeat check as outlined above. 6. Do not stop when one leak is found. Continue to check for additional leaks at all system components. If no leaks are found, perform steps 7 - 10. 7. Start engine. MA Set the heater A/C control as follows: 8. 1) A/C switch ON. 2) Face mode 3) Recirculation switch ON 4) Max cold temperature LC Fan speed high 5) 9. Run engine at 1,500 rpm for at least 2 minutes. 10. Turn engine off and perform leak check again following steps 4 through 6 above.
 - AT



AX Refrigerant leaks should be checked immediately after stopping the engine. Begin with the leak detector at the compressor. The pressure on the high pressure side will gradually drop after refrigerant circulation stops and pressure on the low pressure side will gradually rise, as shown in the graph. Some leaks are more easily detected when pressure is high.

HA

- RS 11. Before connecting ACR4 to vehicle, check ACR4 gauges. No refrigerant pressure should be displayed. If pressure is displayed, recover refrigerant from equipment lines and then check refrigerant purity.
- 12. Confirm refrigerant purity in supply tank using ACR4 and refrigerant identifier.
- 13. Confirm refrigerant purity in vehicle A/C system using ACR4 and refrigerant identifier.
- 14. Discharge A/C system using approved refrigerant recovery equipment. Repair the leaking fitting or component as necessary.
- 15. Evacuate and recharge A/C system and perform the leak test to confirm no refrigerant leaks.
- 16. Conduct A/C performance test to ensure system works properly.



Belt

TENSION ADJUSTMENT

• Refer to MA-13, "Checking Drive Belt".

NHHA0237

Idle Air Control Valve (IACV) — Auxiliary Air Control (AAC) Valve INSPECTION

• Refer to EC-458, and HA-19, "Description".

SERVICE DATA AND SPECIFICATIONS (SDS)



Compressor

		ompressor		NHHA0241
Model			CALSONIC make V-6	
Туре			V-6 variable displacement	
Displacement		ax.	184 (11.228)	
cm ³ (cu in)/rev.	Mi	in.	14.5 (0.885)	
Cylinder bore x stroke mm (in)			37 (1.46) x [2.3 - 28.6 (0.091 - 1.126)]	
Direction of rotation			Clockwise (viewed from drive end)	
Drive belt			Poly V	
	Lu	bricant		NUU 40040
lodel			CALSONIC make V-6	NHHA0242
lame			Nissan A/C System Oil Type S	
Part number			KLH00-PAGS0	
2	Total in system		200 (6.8, 7.0)	
Capacity nℓ (US fl oz, Imp fl oz)	Compressor (Service part amount	t) charging	200 (6.8, 7.0)	
	Re	efrigerant		NHHA0243
Гуре			HFC-134a (R-134a)	
Type Capacity <g (lb)<="" td=""><td></td><td></td><td>HFC-134a (R-134a) 0.60 - 0.70 (1.32 - 1.54)</td><td></td></g>			HFC-134a (R-134a) 0.60 - 0.70 (1.32 - 1.54)	
Capacity g (lb)	"Idle Speed and Ignitic			NHHA0244
Capacity g (lb) Refer to EC-700,	"Idle Speed and Ignitic	on Timing". It Tension	0.60 - 0.70 (1.32 - 1.54)	
Refer to EC-700,	"Idle Speed and Ignitic Be	on Timing". It Tension	0.60 - 0.70 (1.32 - 1.54)	NHHA0244
Refer to EC-700,	"Idle Speed and Ignitic Be	on Timing". It Tension	0.60 - 0.70 (1.32 - 1.54)	NHHA0244
Refer to EC-700,	"Idle Speed and Ignitic Be	on Timing". It Tension	0.60 - 0.70 (1.32 - 1.54)	NHHA0244
Refer to EC-700,	"Idle Speed and Ignitic Be	on Timing". It Tension	0.60 - 0.70 (1.32 - 1.54)	NHHA0244



NOTES